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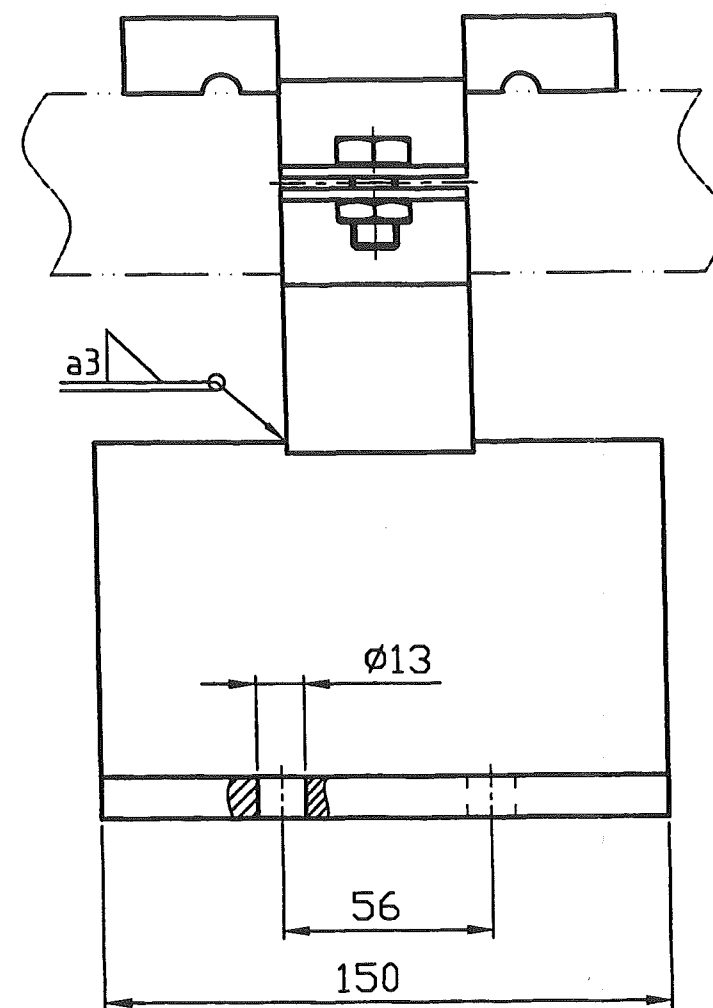
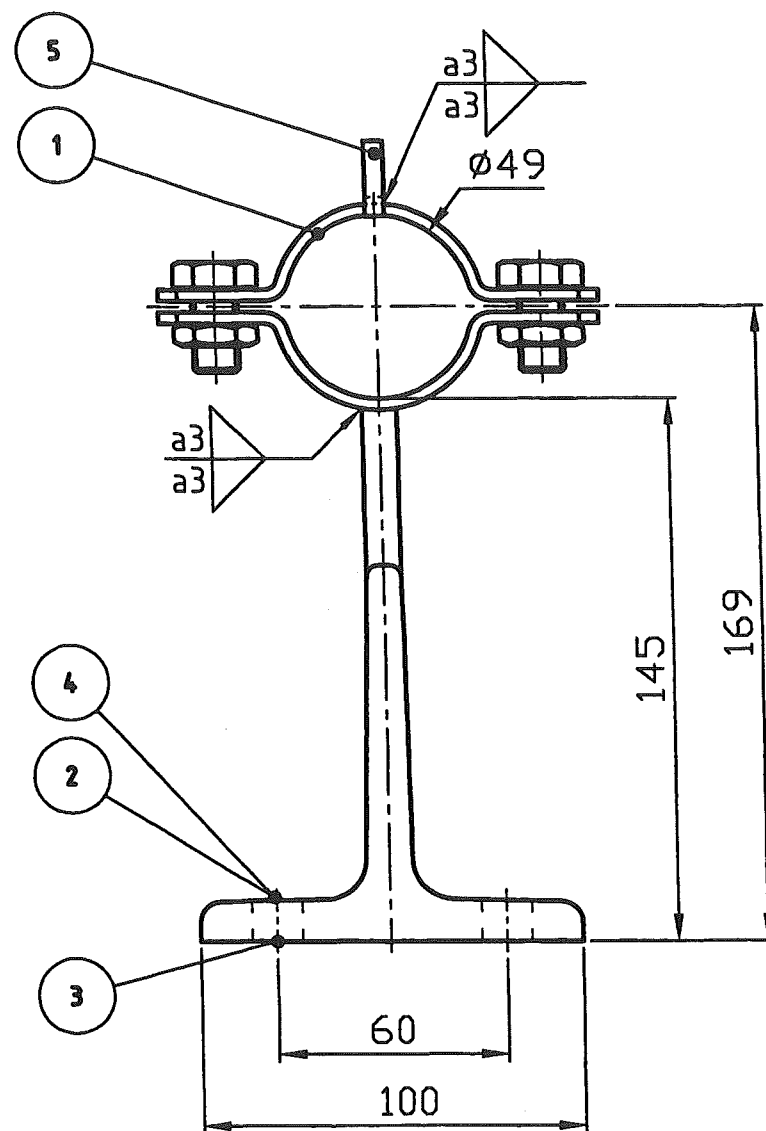
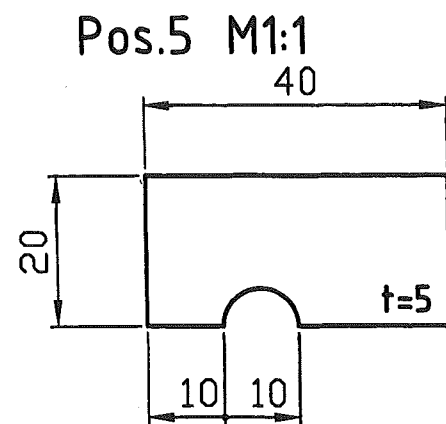
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				SU-001	SU-002	SU-003	SU-004	SU-005	SU-006	SU-007	SU-008	SU-009	SU-010	SU-011	SU-012	SU-013	SU-014	SU-015	SU-016	SU-017	SU-018	SU-019	SU-020	SU-021	SU-022	SU-023	SU-024
Summe:				4	78	15	6	5	5	5	0	2	1	38	2	5	4	1	1	1	2	1	1	11	31	6	4
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150	OL	62001																									
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100	OL	62002				1																			1		
150	OL	62002				1																					
80	OL	62003												2													1
50	OL	62004															1										
100	OL	62005							1						1											1	
50	OL	63003			2		3																				1
50	OL	63004			1												1										
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25	OL	64002																									
50	OL	64004																									
200	O	64005	AA40																								
200	O	64005	ZB40										1						1				1				1
25	O	64006	AA40																					1			
25	O	64006	ZB40																								
80	OL	64101												4		2										1	
80	OL	64102								1				1												1	
80	OL	64201												1		1											
80	OL	64202								1				1												1	
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80	NL	73102								1																1	
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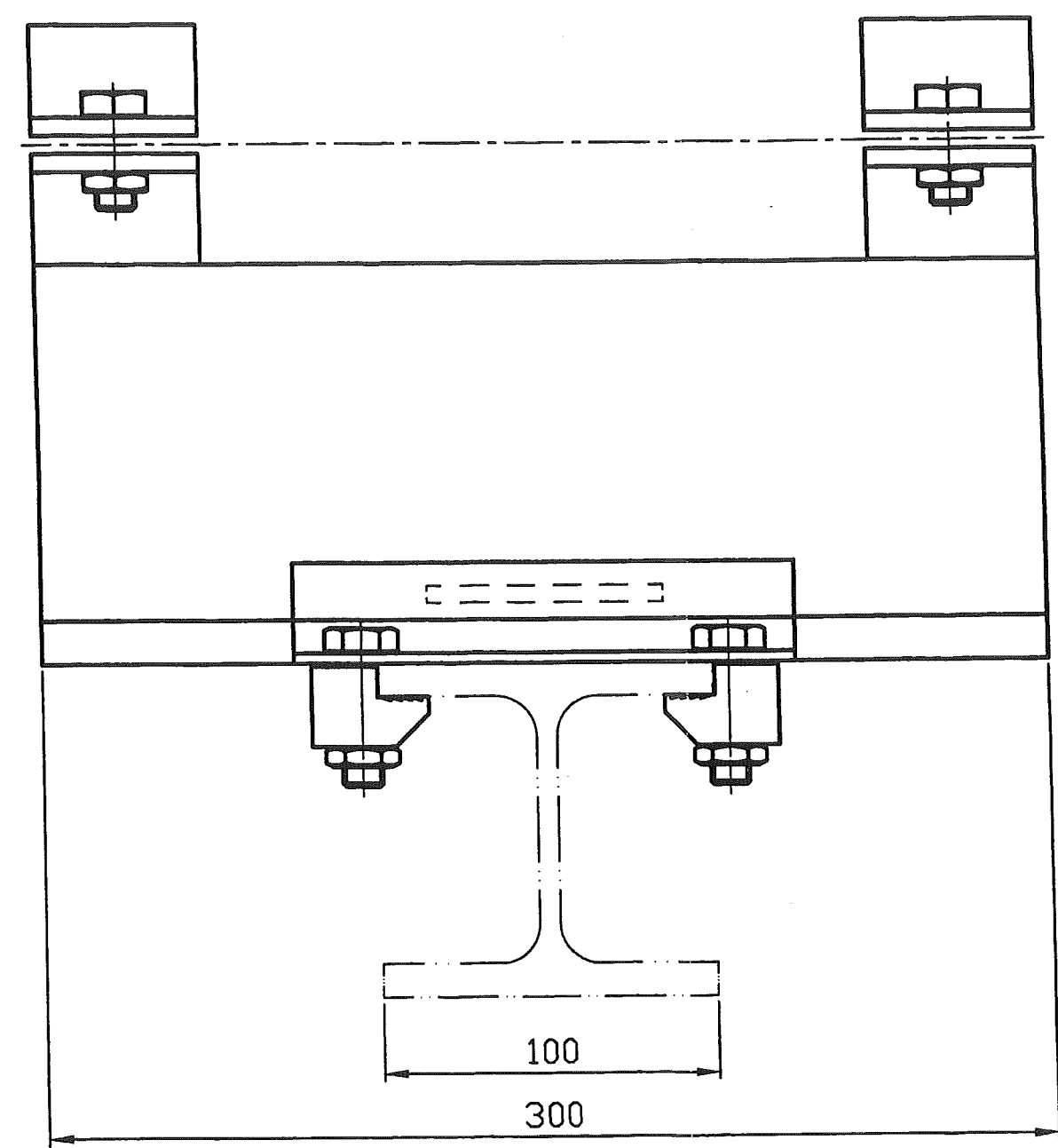
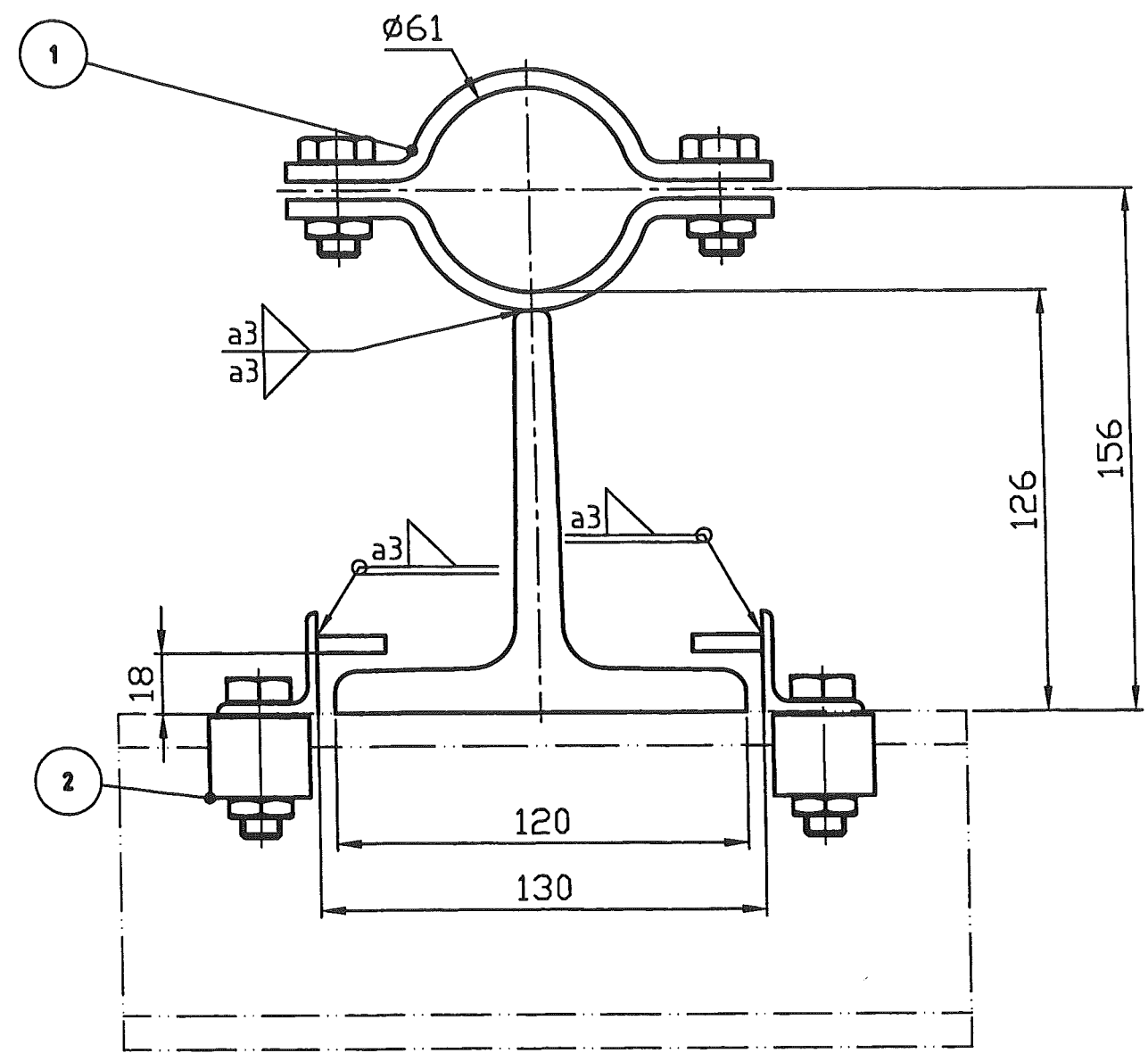
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	Reference: ASU Kosice		Sheet: 000		of - Sheets
Replaces: 79_	Title: Halterungen pro		Drawing No.:		Rev.
Replaced by: 79_	Rohrhalterungen		792.87247		



Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-001	Fix	1	TAV100D-49-W3-00	Hesterberg	H	X6CRNIT18-10	1	150	100		145	169	2,900	2,900	
SU-001	Fix	2	Hexagonal Screw M12x40mm	DIN EN ISO 4014	S	A2-70	4	40					0,082	0,328	
SU-001	Fix	3	Hexagonal Nut M12	DIN EN ISO 4032	S	A2-70	4						0,031	0,124	
SU-001	Fix	4	Washer M12	DIN EN ISO 7090	S	A2-70	8						0,006	0,050	
SU-001	Fix	5	Fixing Sheet	DIN1017-1	K	1.4571	2	40	20	5			0,031	0,063	0,0032

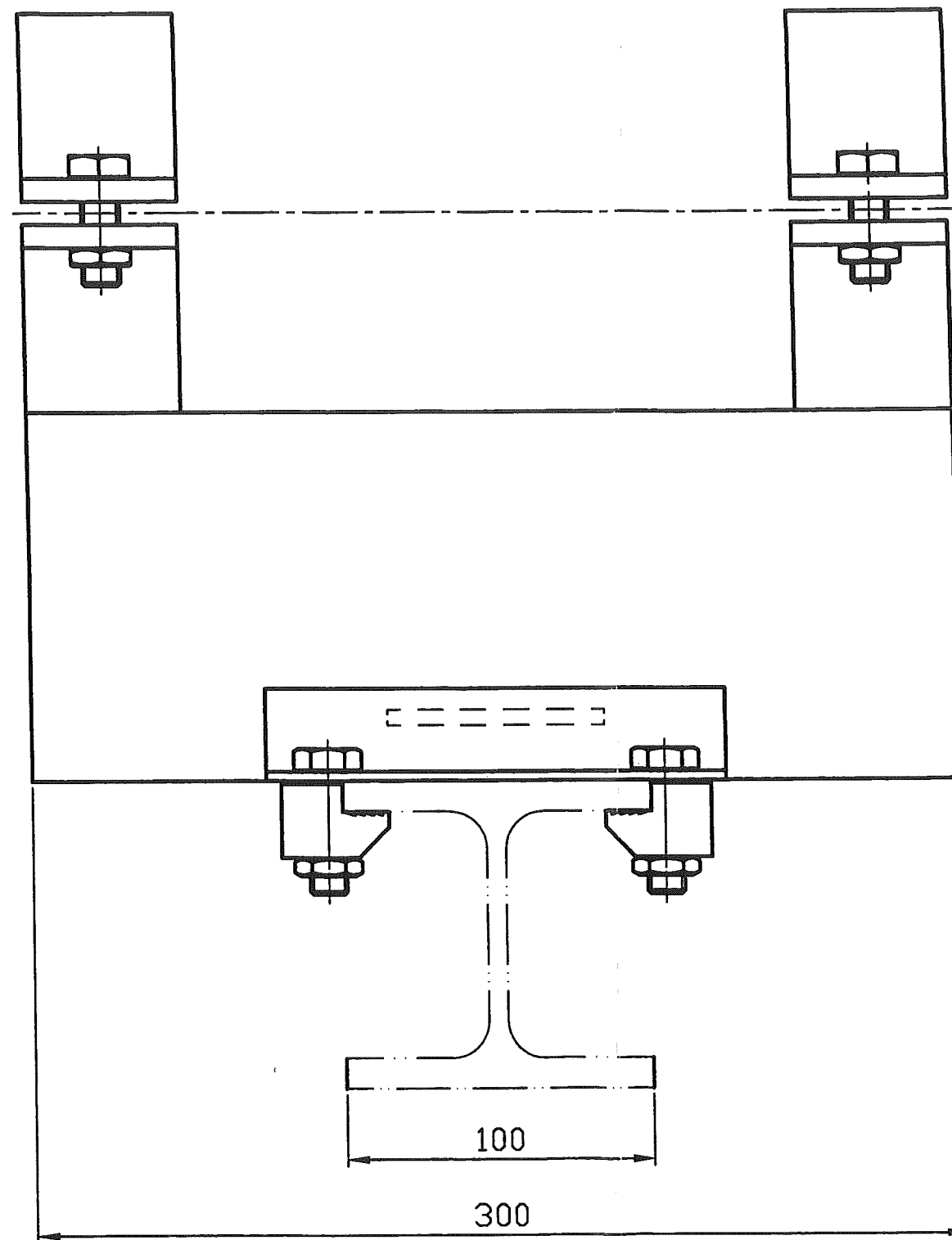
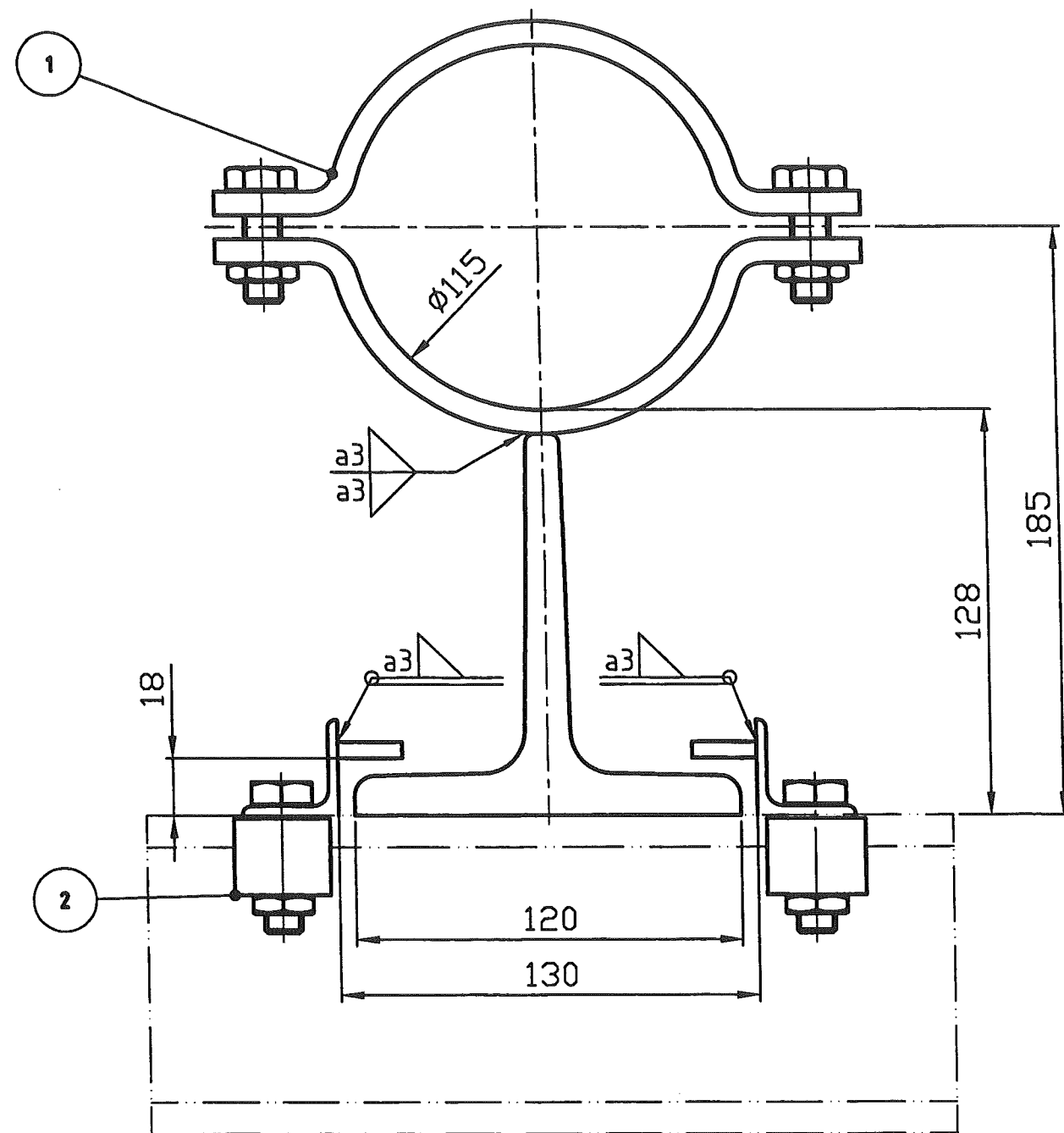
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Replaces: 79_		Title: SU-001		Drawing No.: 792.87247	
Replaced by: 79_				Rev. —	

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Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-002	Slide	1	TA120G-61-W3-00	Hesterberg	H	X6CRNiTi18-10	1	300	120		126	156	8,300	8,300	
SU-002	Slide	2	KS31703-HEB100	Hesterberg	H	Si37-2	1		110				1,600	1,600	

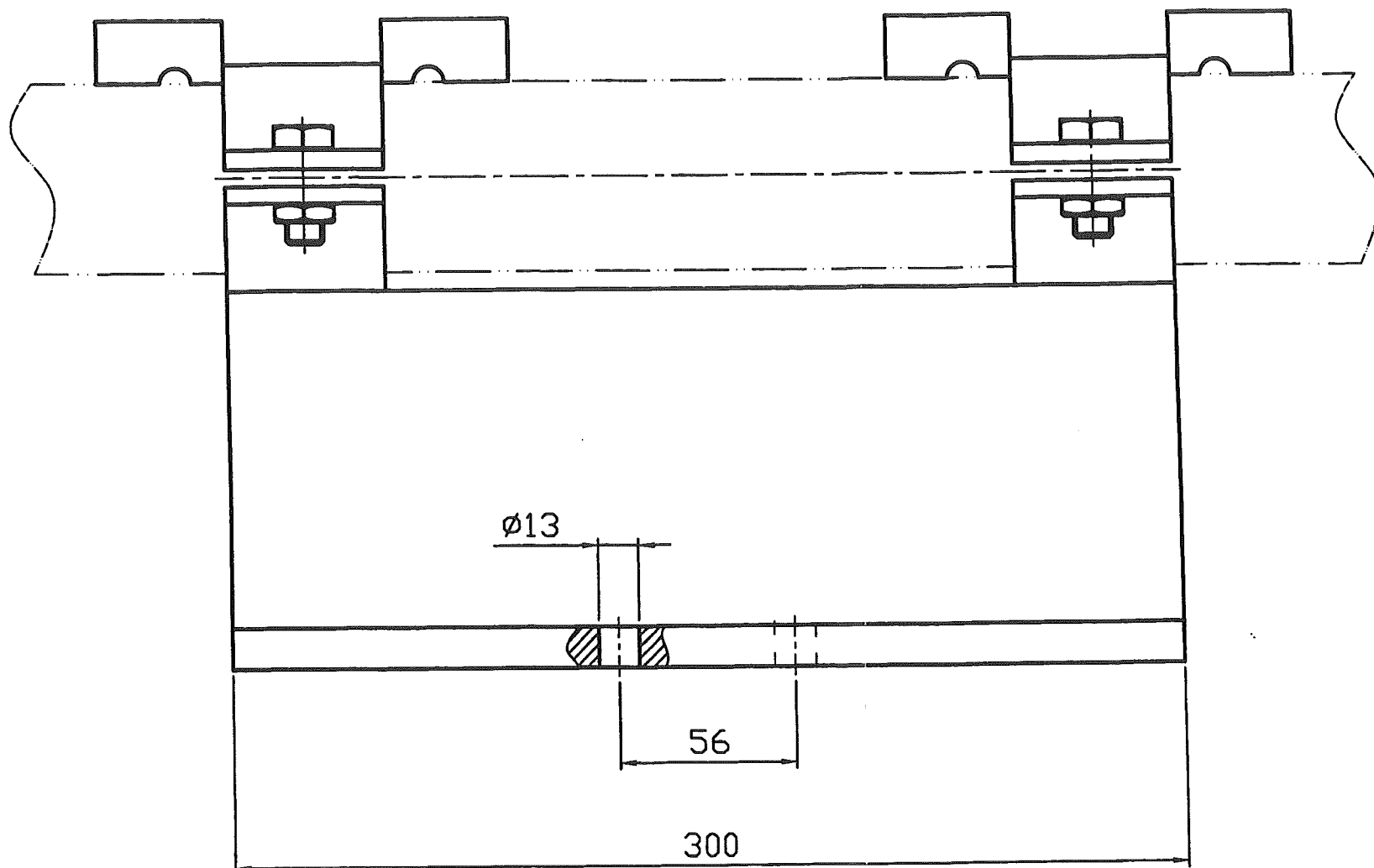
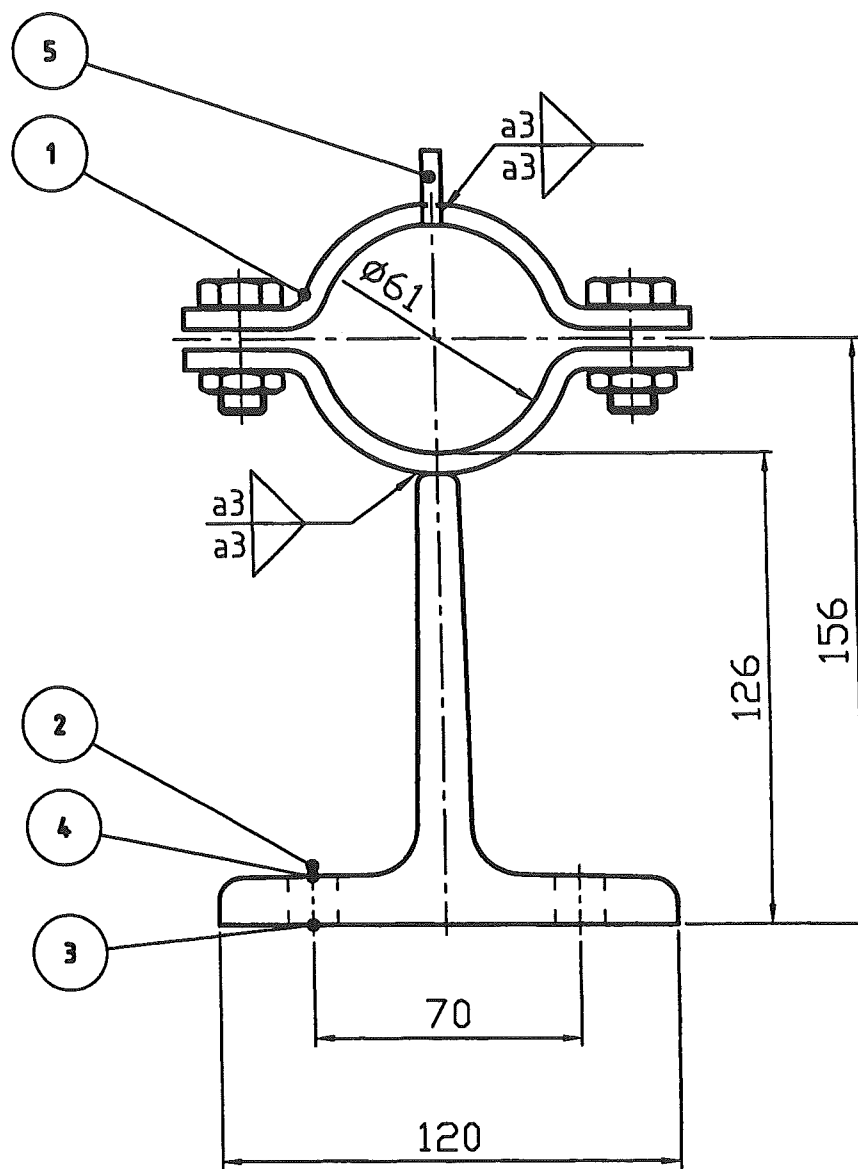
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	Job code: K70101			Scale 1:2	Original format DIN A3
	Reference: ASU Kosice			Sheet: 002	of - Sheets
	Title: SU-002			Drawing No.: 792.87247	Rev. _



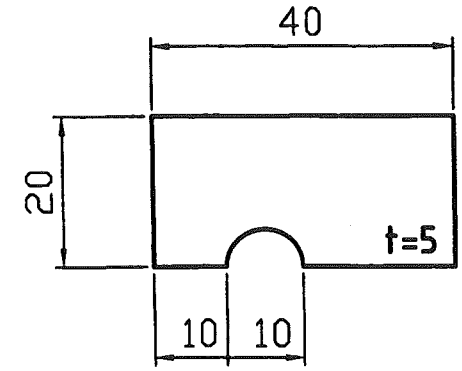
Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-003	Slide	1	TA120G-115-W3-O0	Hesterberg	H	X6CRNIT18-10	1	300	120		128	185	10,700	10,700	
SU-003	Slide	2	KS31703-HEB100	Hesterberg	H	Si37-2	1		110				1,600	1,600	

	Date :	Name :	Checked:	History file:	
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	Job code: K70101			Scale 1:2	Original format DIN A3
	Reference: ASU Kosice			Sheet: 003	of - Sheets
Replaces: 79_		Title:			Drawing No.:
Replaced by: 79_		SU-003			792.87247
					Rev.

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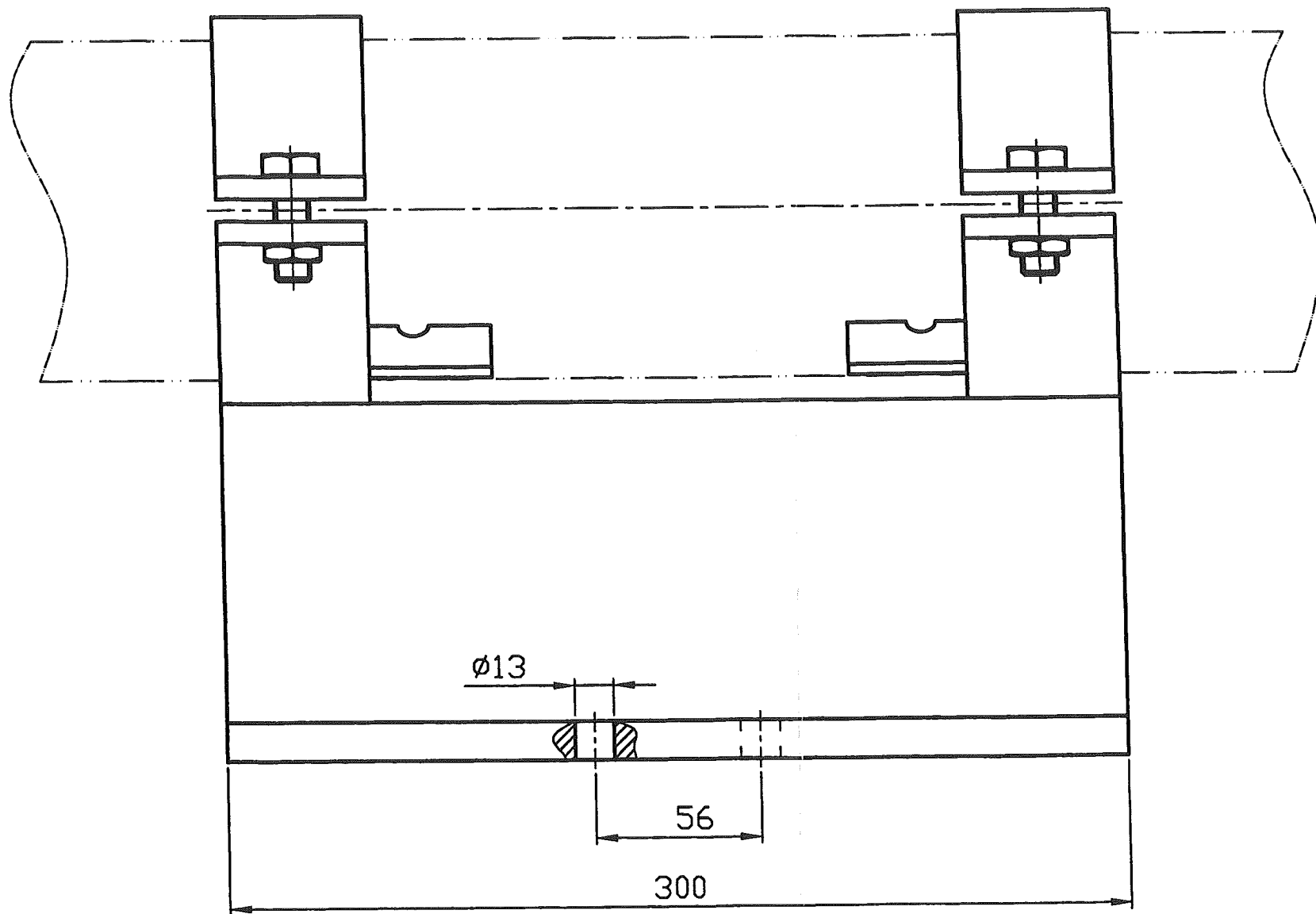
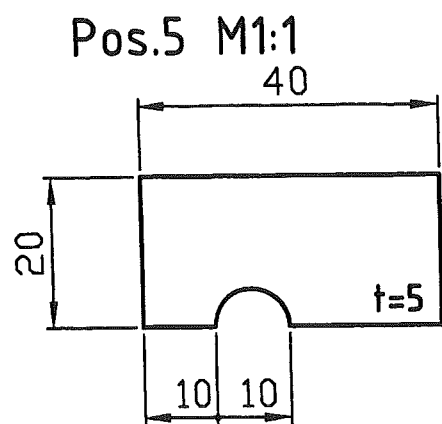
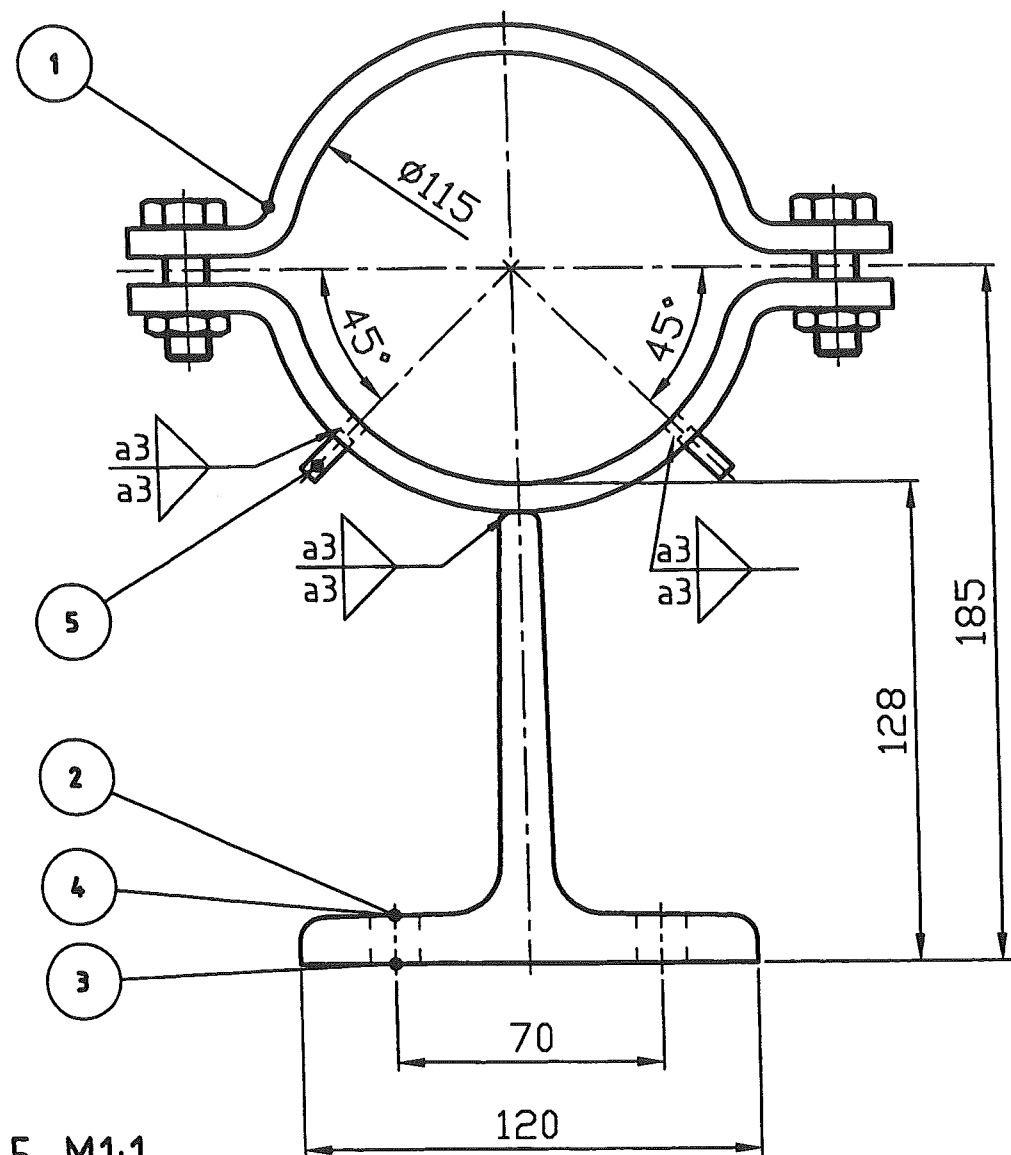
Pos.5 M1:1



Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-004	Fix	1	TA120G-61-W3-00	Hesterberg	H	X6CRNITI18-10	1	300	120		126	156	8,300	8,300	
SU-004	Fix	2	Hexagonal Screw M12x40mm	DIN EN ISO 4014	S	A2-70	4	40					0,082	0,328	
SU-004	Fix	3	Hexagonal Nut M12	DIN EN ISO 4032	S	A2-70	4						0,031	0,124	
SU-004	Fix	4	Washer M12	DIN EN ISO 7090	S	A2-70	8						0,006	0,050	
SU-004	Fix	5	Fixing Sheet	DIN1017-1	K	1.4571	4	40	20	5			0,031	0,126	0,0064

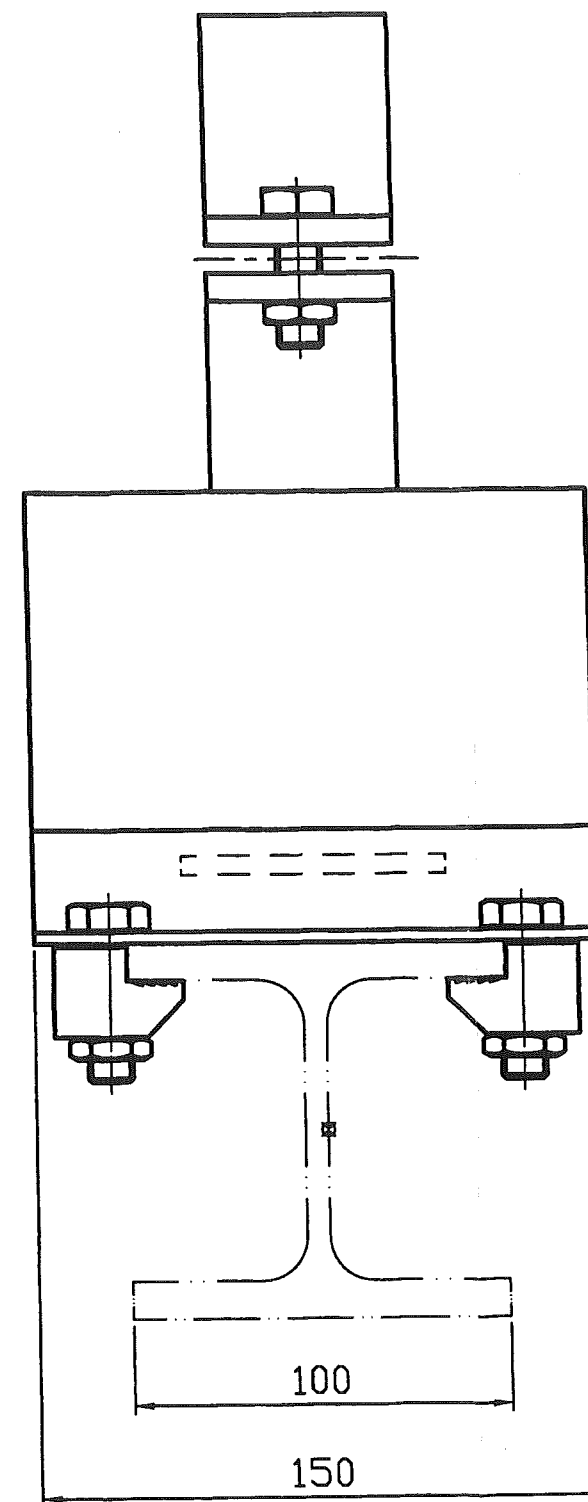
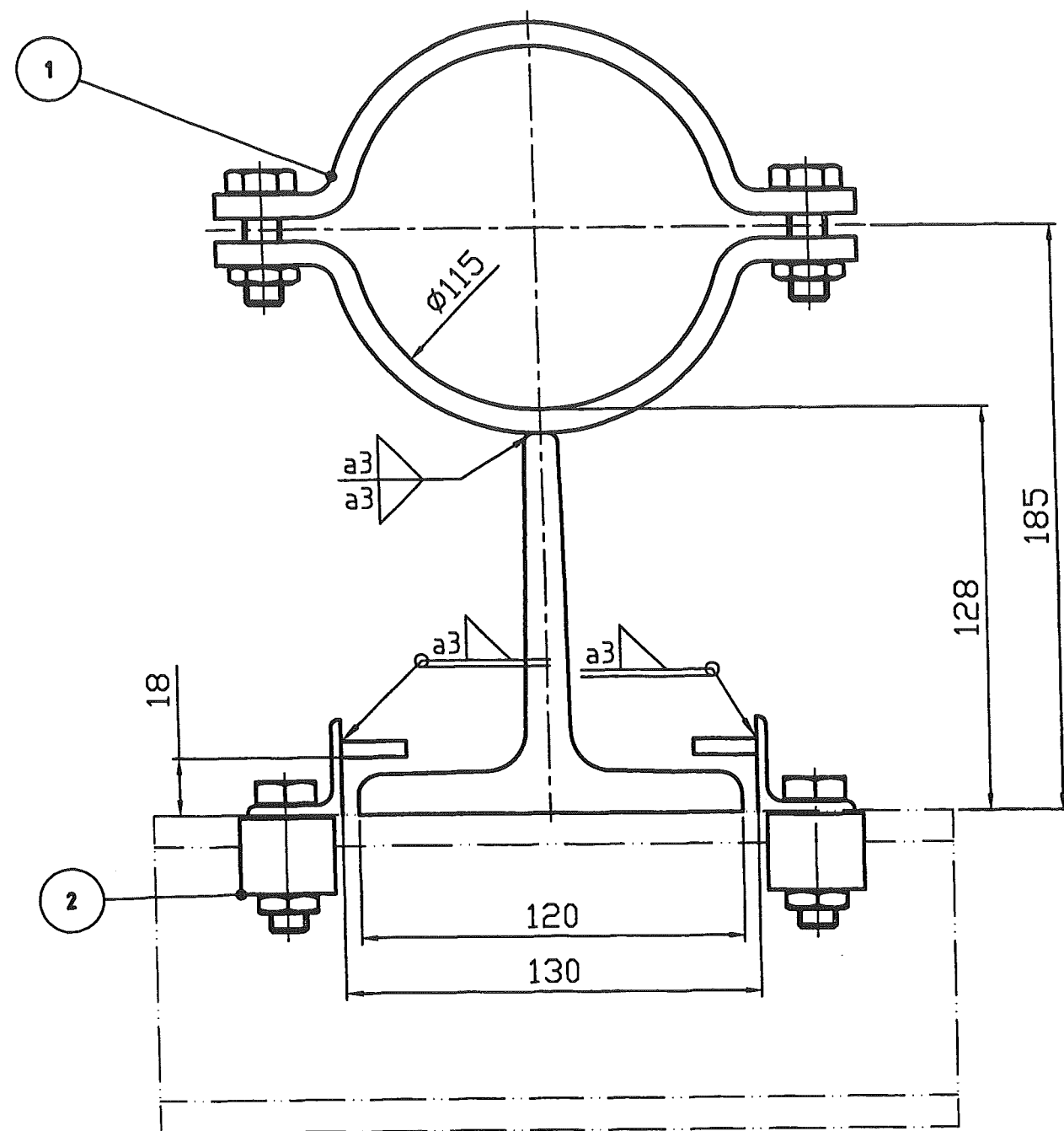
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Replaced by: 79_._		SU-004		792.87247	

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Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-005	Fix	1	TA120G-115-W3-O0	Hesterberg	H	X6CRNITI18-10	1	300	120		128	185	10,700	10,700	
SU-005	Fix	2	Hexagonal Screw M12x40mm	DIN EN ISO 4014	S	A2-70	4	40					0,082	0,328	
SU-005	Fix	3	Hexagonal Nut M12	DIN EN ISO 4032	S	A2-70	4						0,031	0,124	
SU-005	Fix	4	Washer M12	DIN EN ISO 7090	S	A2-70	8						0,006	0,050	
SU-005	Fix	5	Fixing Sheet	DIN1017-1	K	1.4571	4	40	20	5			0,031	0,126	0,0064

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Replaced by: 79_		SU-005		792.87247	
				Rev.	



Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-006	Slide	1	TA120D-115-W3-00	Hesterberg	H	X6CRNIT18-10	1	150	120		128	185	5,300	5,300	
SU-006	Slide	2	KS31703-HEB100	Hesterberg	H	St37-2	1		110				1,600	1,600	

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Replaced by: 79_._		SU-006			792.87247
					Rev.
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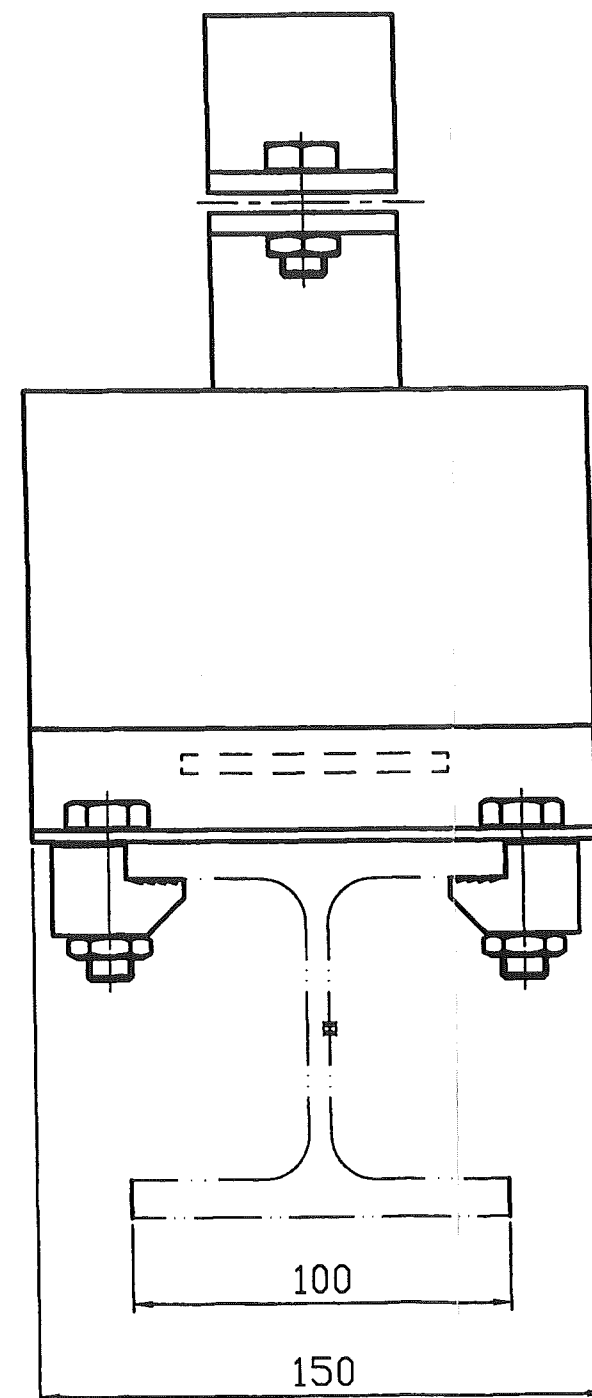
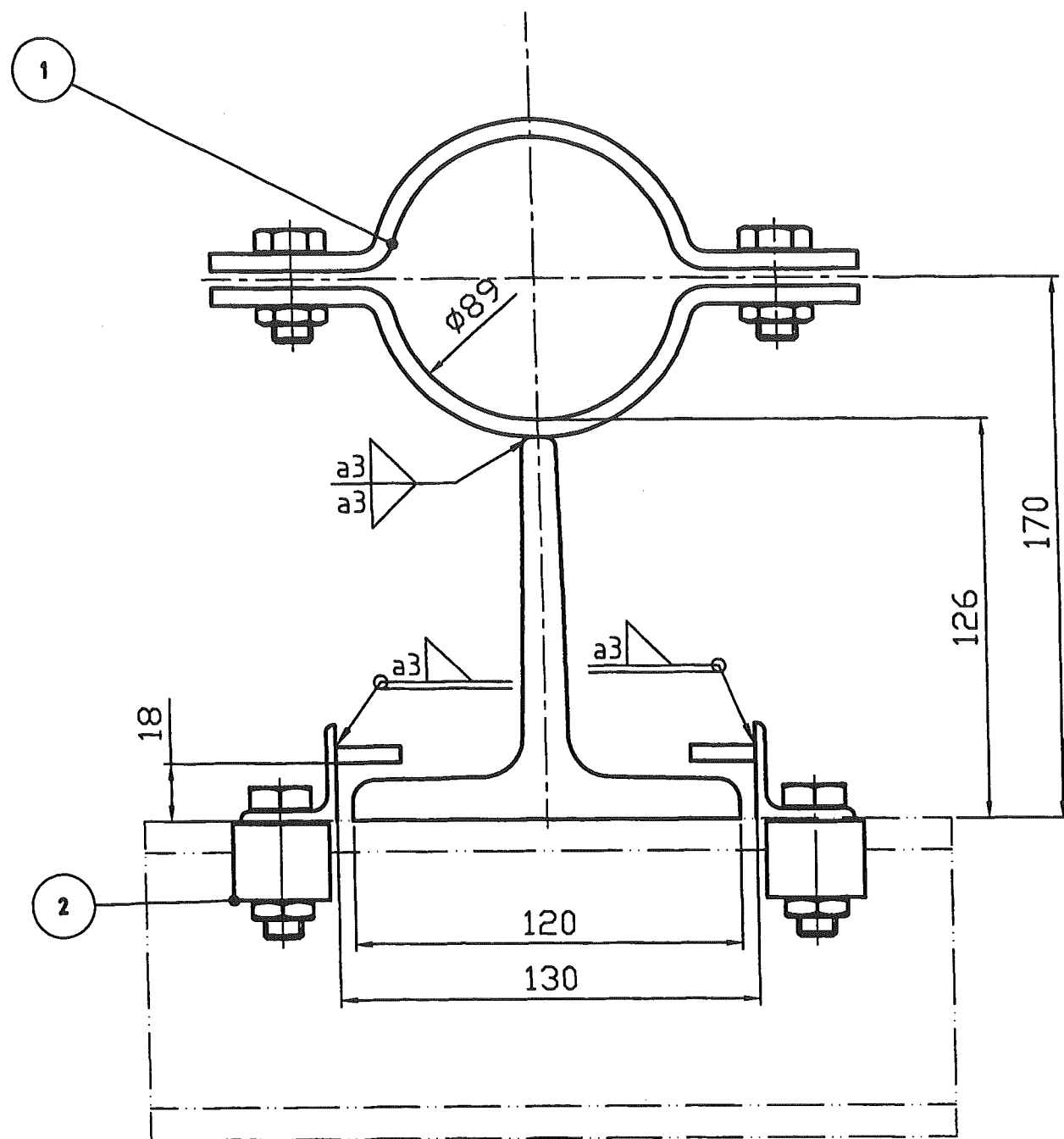
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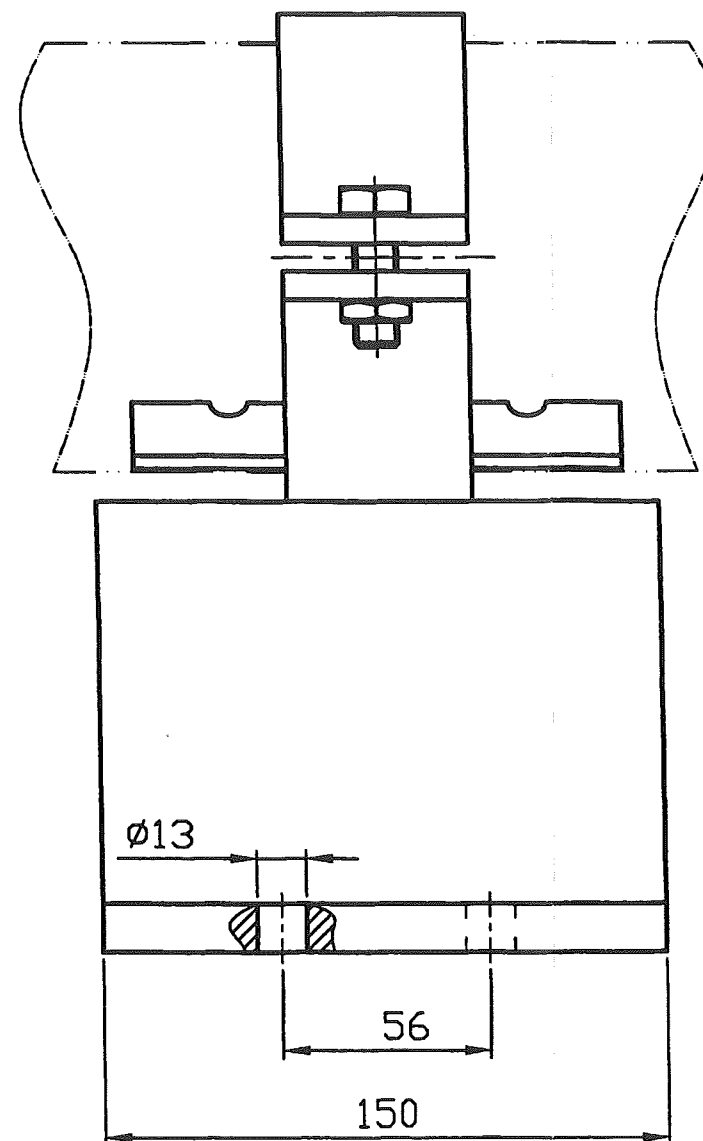
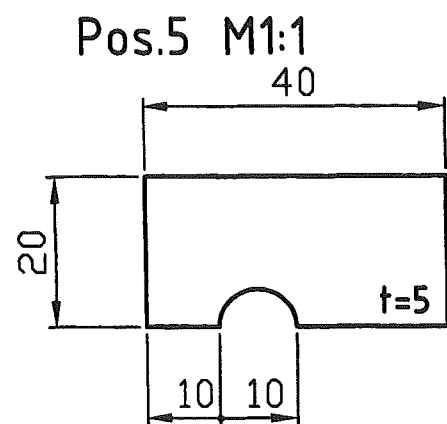
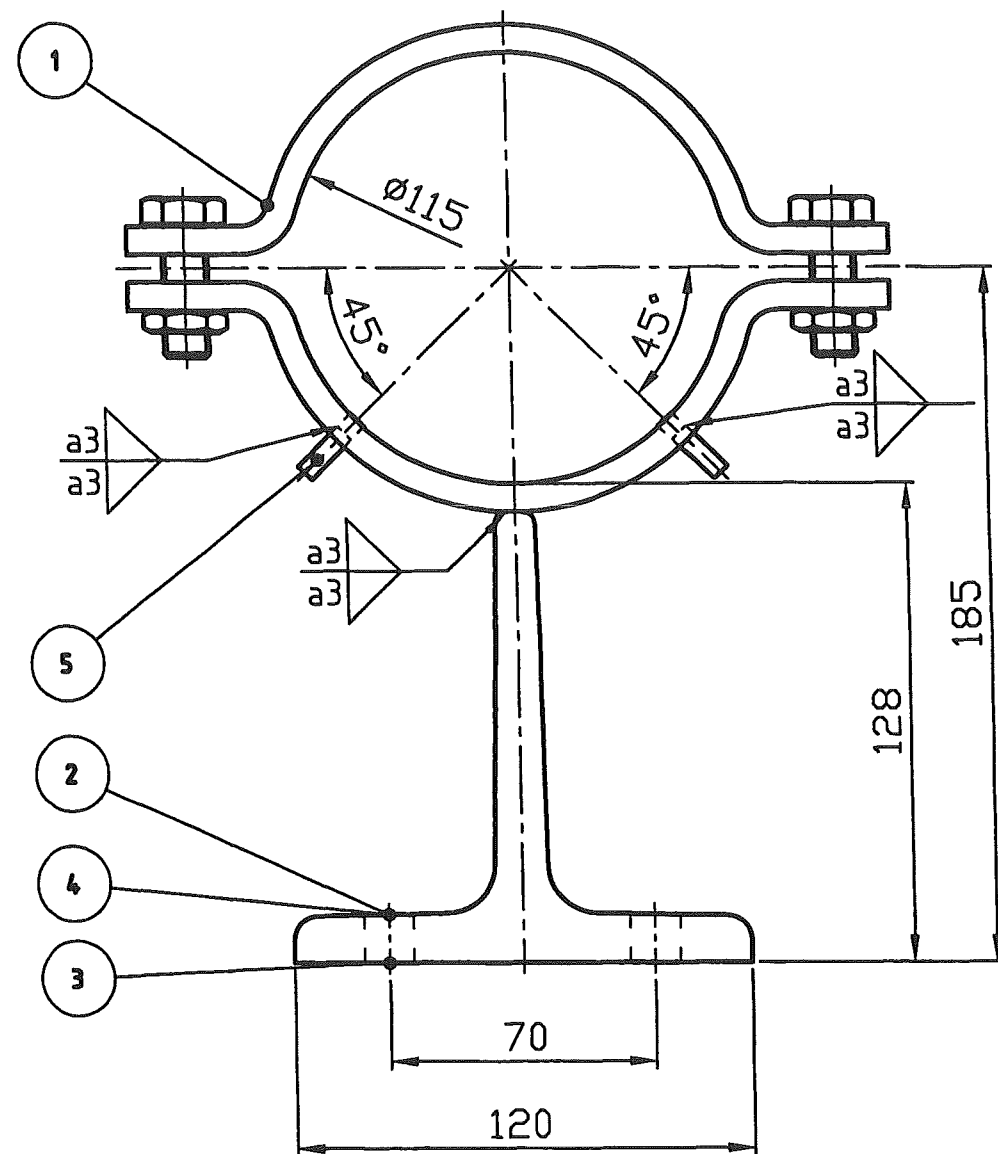
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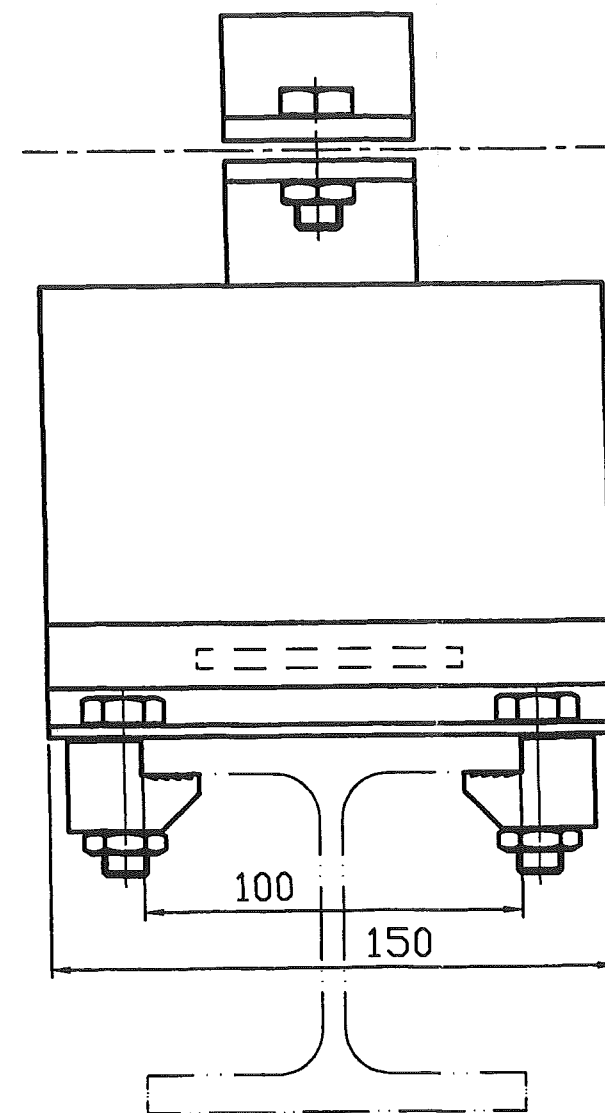
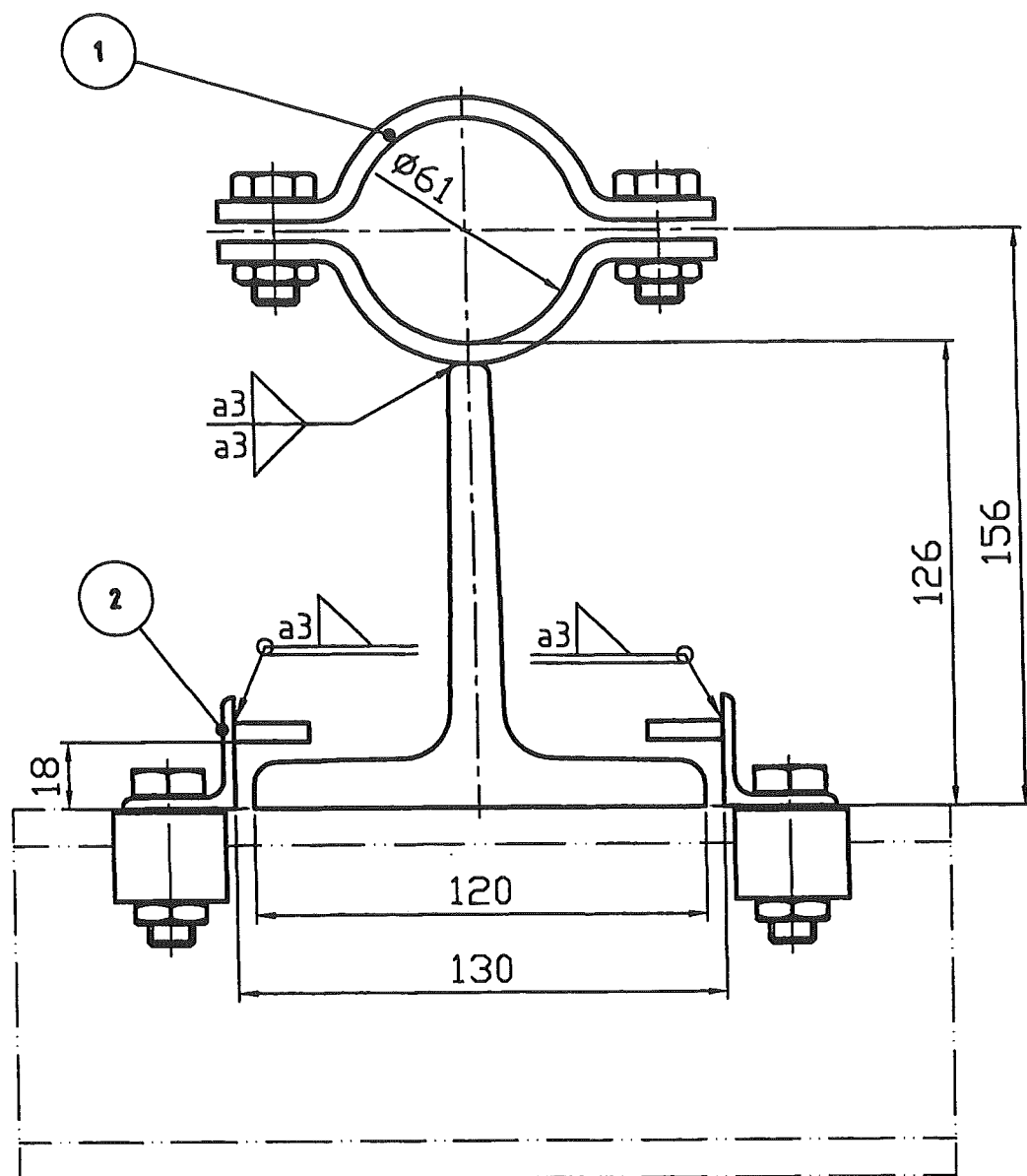
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SU-007	Slide	1	TA120D-89-W3-00	Hesterberg	H	X6CRNIT18-10	1	150	120		126	170	4,300	4,300	
SU-007	Slide	2	KS31703-HEB100	Hesterberg	H	SI37-2	1		110				1,600	1,600	

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Reference: ASU Kosice			Sheet: 007		of - Sheets
Replaces: 79_			Title:		Drawing No.:
Replaced by: 79_			SU-007		792.87247
					Rev.



Support	Type	Pos.	Object	DIN EN / Manufacturer	Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-008	Fix	1	TA120D-115-W3-O0	Hesterberg	H X6CRNiTi18-10	1	150	120		128	185	5,300	5,300	
SU-008	Fix	2	Hexagonal Screw M12x40mm	DIN EN ISO 4014	S A2-70	4	40					0,082	0,328	
SU-008	Fix	3	Hexagonal Nut M12	DIN EN ISO 4032	S A2-70	4						0,031	0,124	
SU-008	Fix	4	Washer M12	DIN EN ISO 7090	S A2-70	8						0,006	0,050	
SU-008	Fix	5	Fixing Sheet	DIN1017-1	K 1.4571	4	40	20	5			0,031	0,126	0,0064

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Replaces: 79__	Title:			Drawing No.:	Rev.
Replaced by: 79__	SU—008			792.87247	—



Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-009	Slide	1	TA120D-61-W3-00	Hesterberg	H	X6CRNIT18-10	1	150	120		126	156	4,200	4,200	
SU-009	Slide	2	KS31703-HEB100	Hesterberg	H	St37-2	1		110				1,600	1,600	

Replaces: 79_._ Replaced by: 79_._	Date : 18.11.04	Name : WIP/Rad.	Checked: —	History file: 792.87247	
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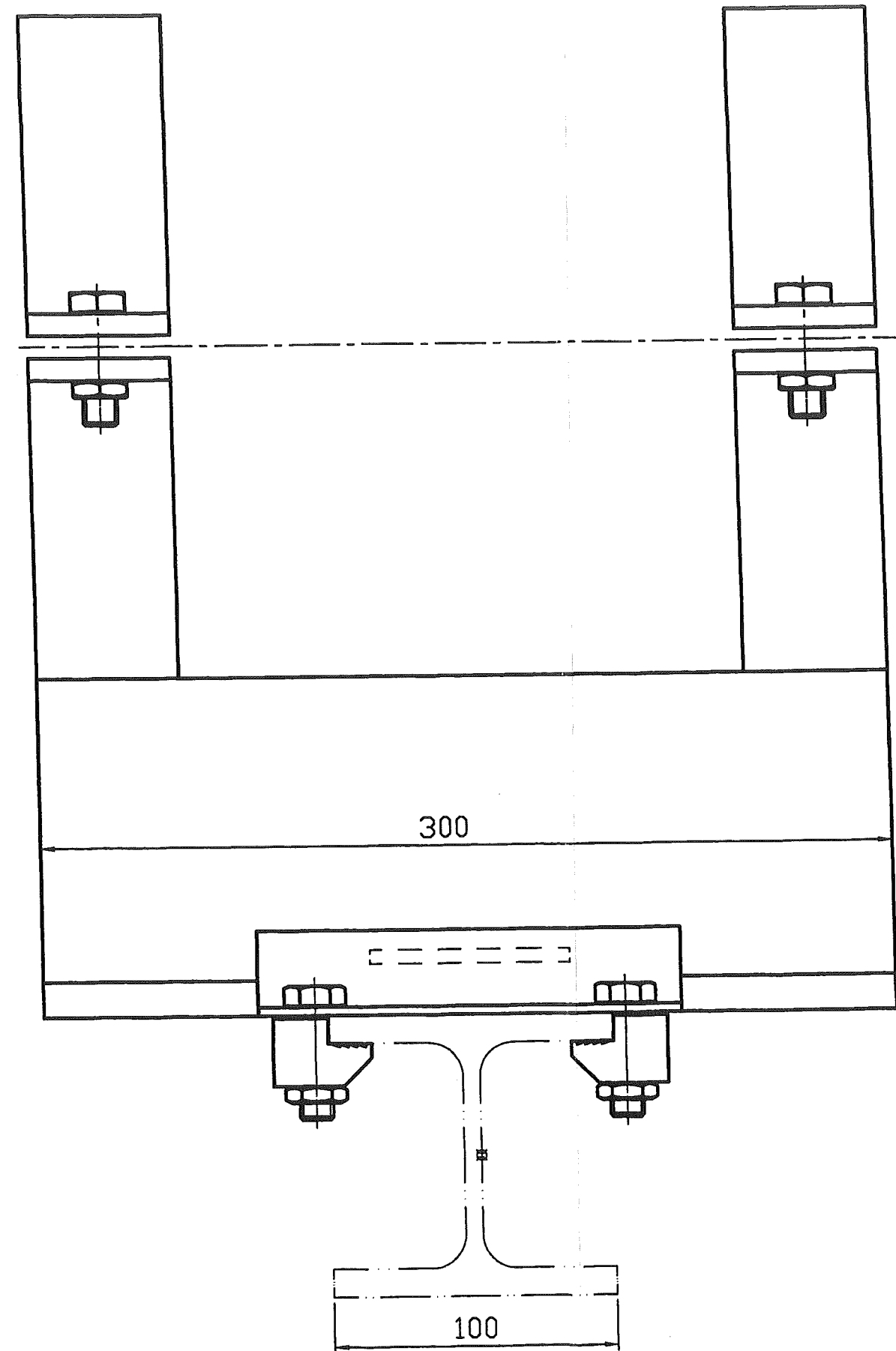
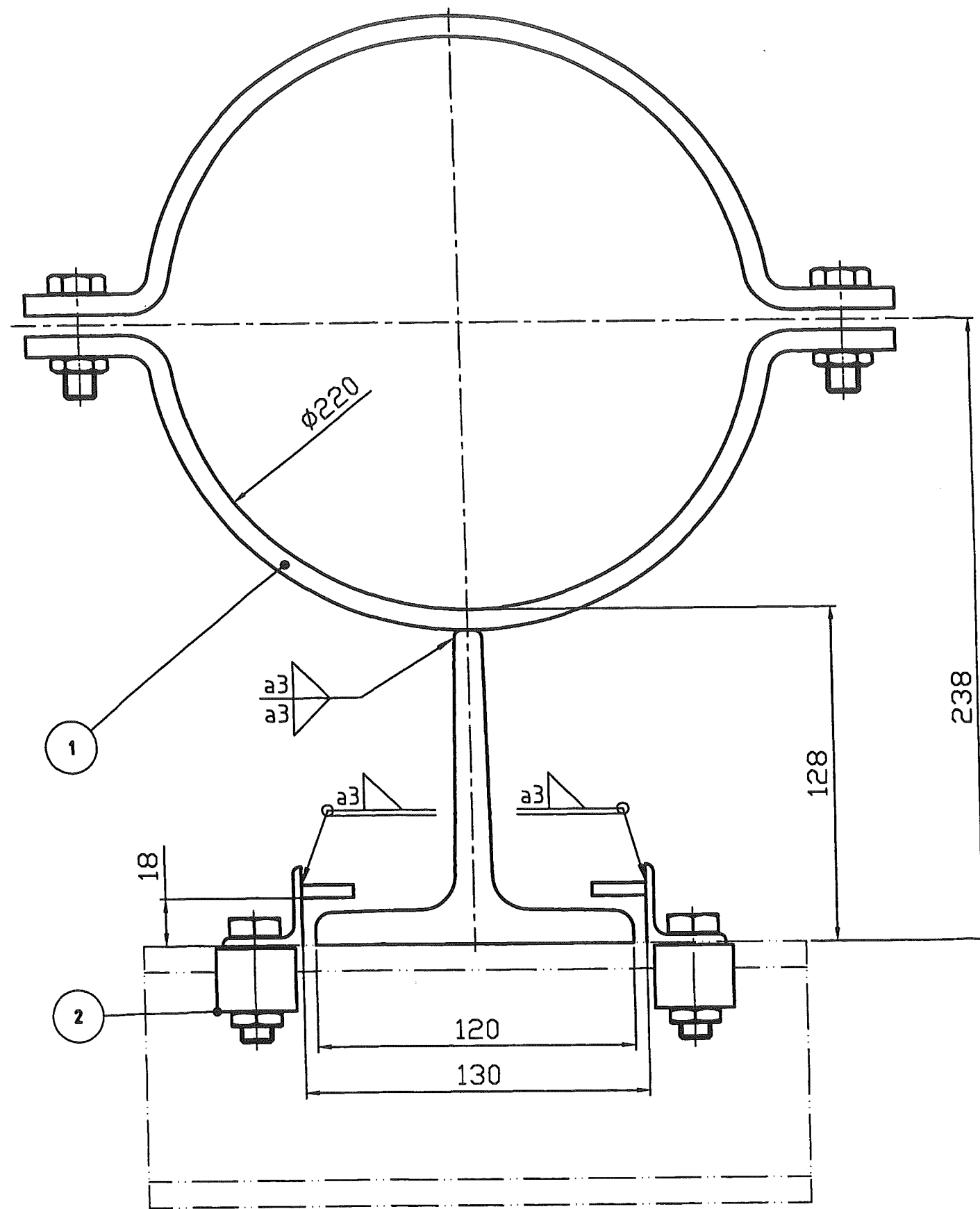
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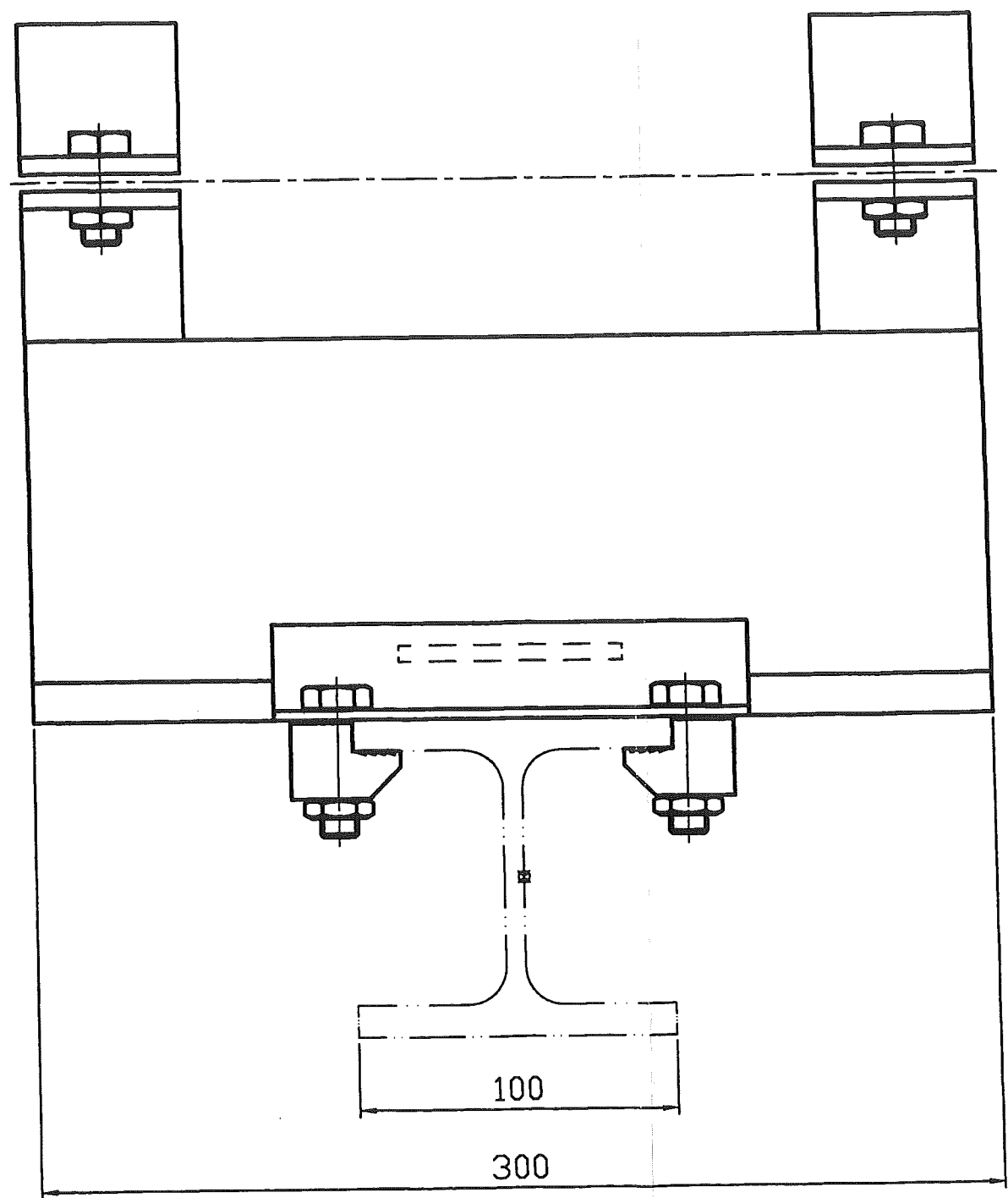
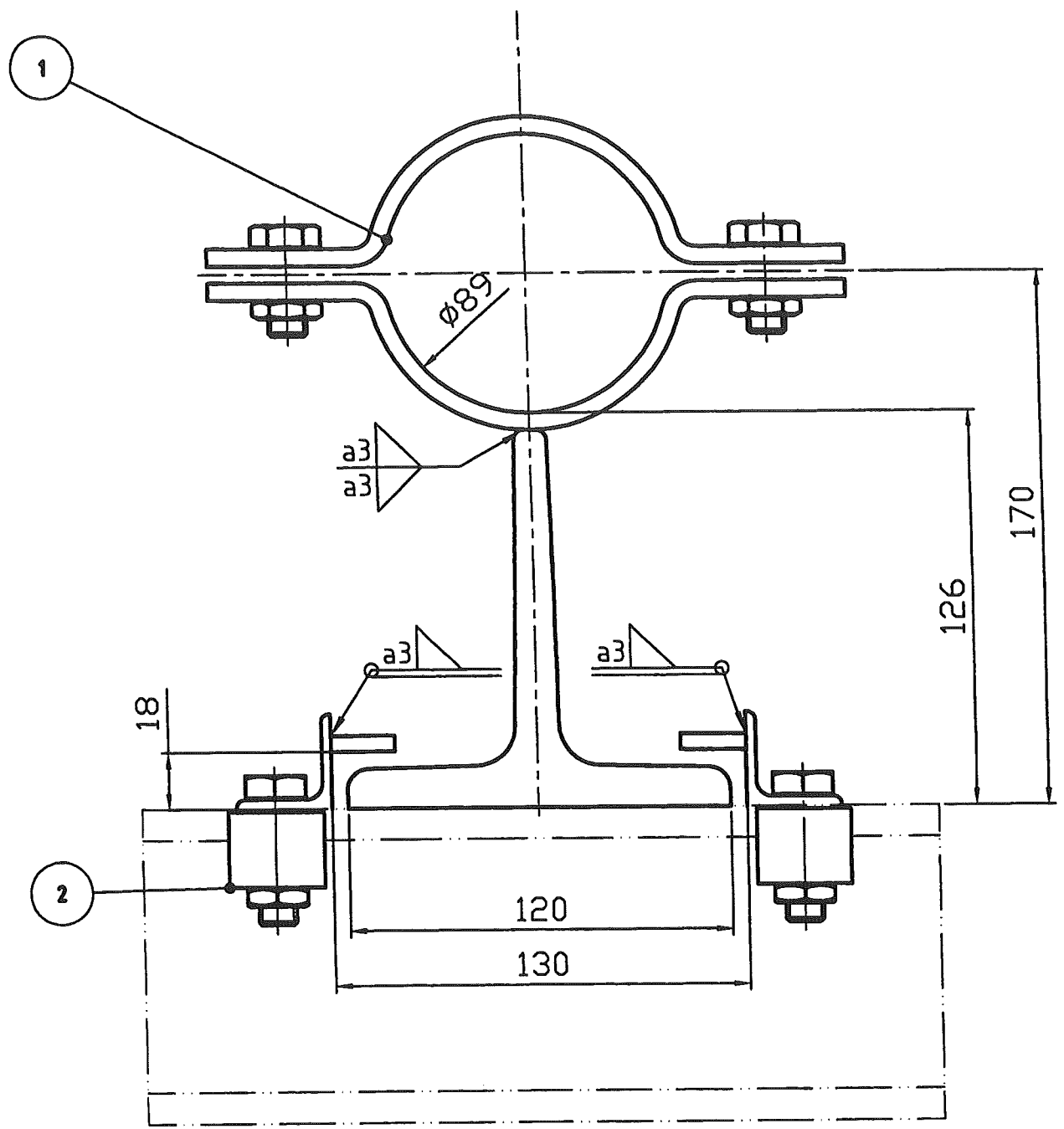
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Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-010	Slide	1	TA120G-220-W3-00	Hesterberg	H	X6CRNIT18-10	1	300	120		128	238	8,700	8,700	
SU-010	Slide	2	KS31703-HEB100	Hesterberg	H	Si37-2	1		110				1,600	1,600	

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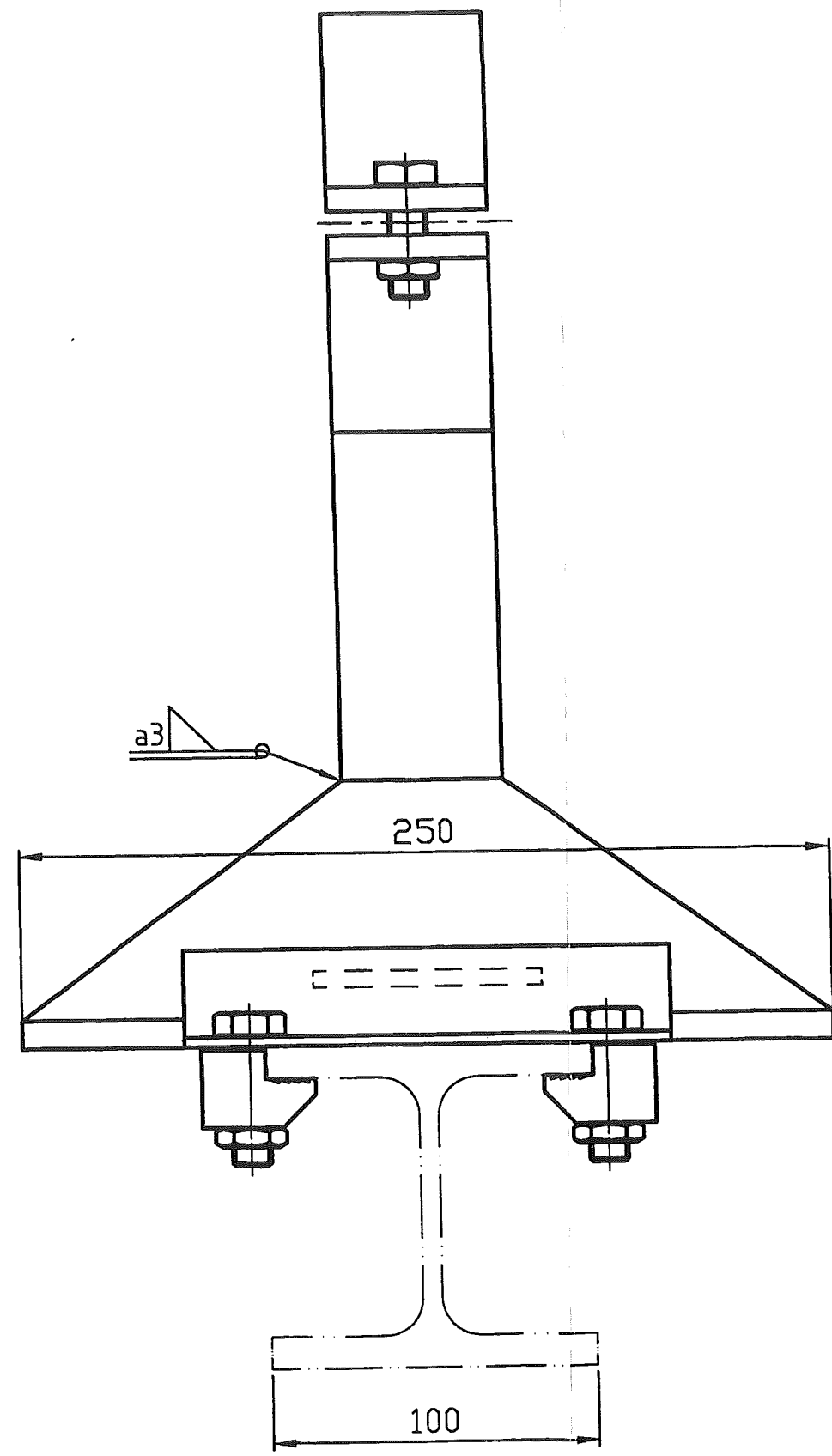
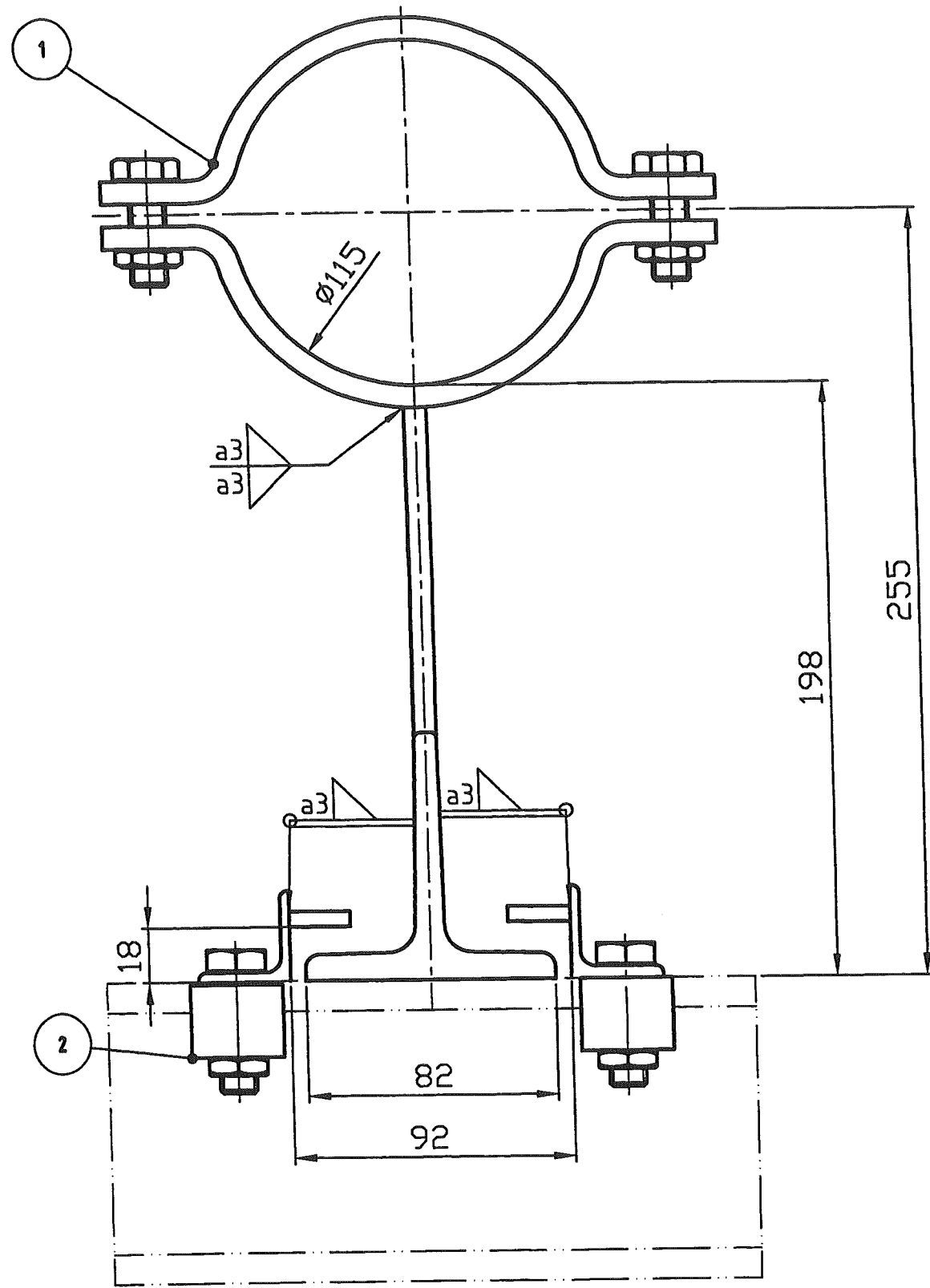
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Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-011	Slide	1	TA120G-89-W3-00	Hesterberg	H	X6CRNIT18-10	1	300	120		126	170	8,700	8,700	
SU-011	Slide	2	KS31703-HEB100	Hesterberg	H	St37-2	1		110				1,600	1,600	

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Replaced by: 79__				792.87247	__

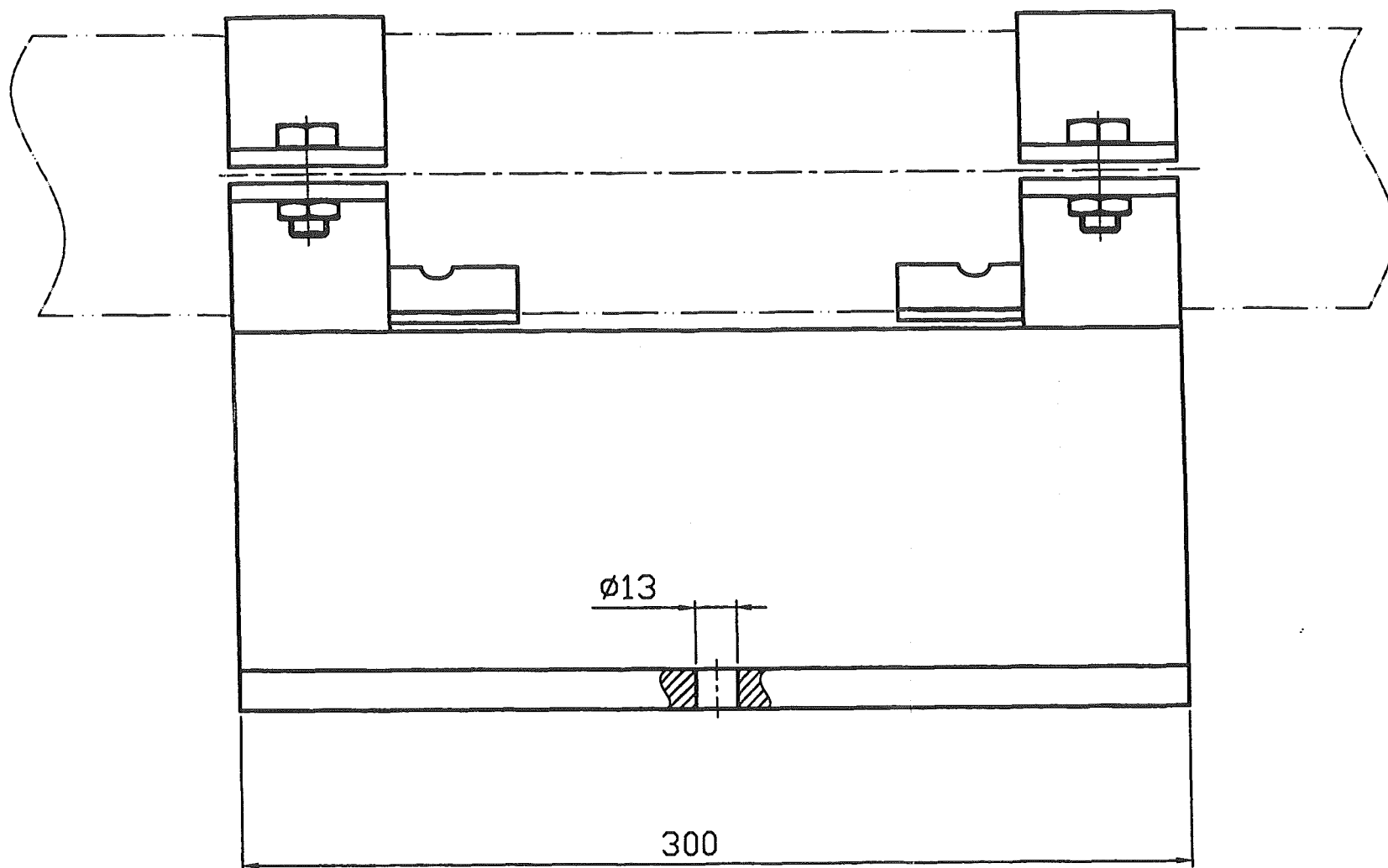
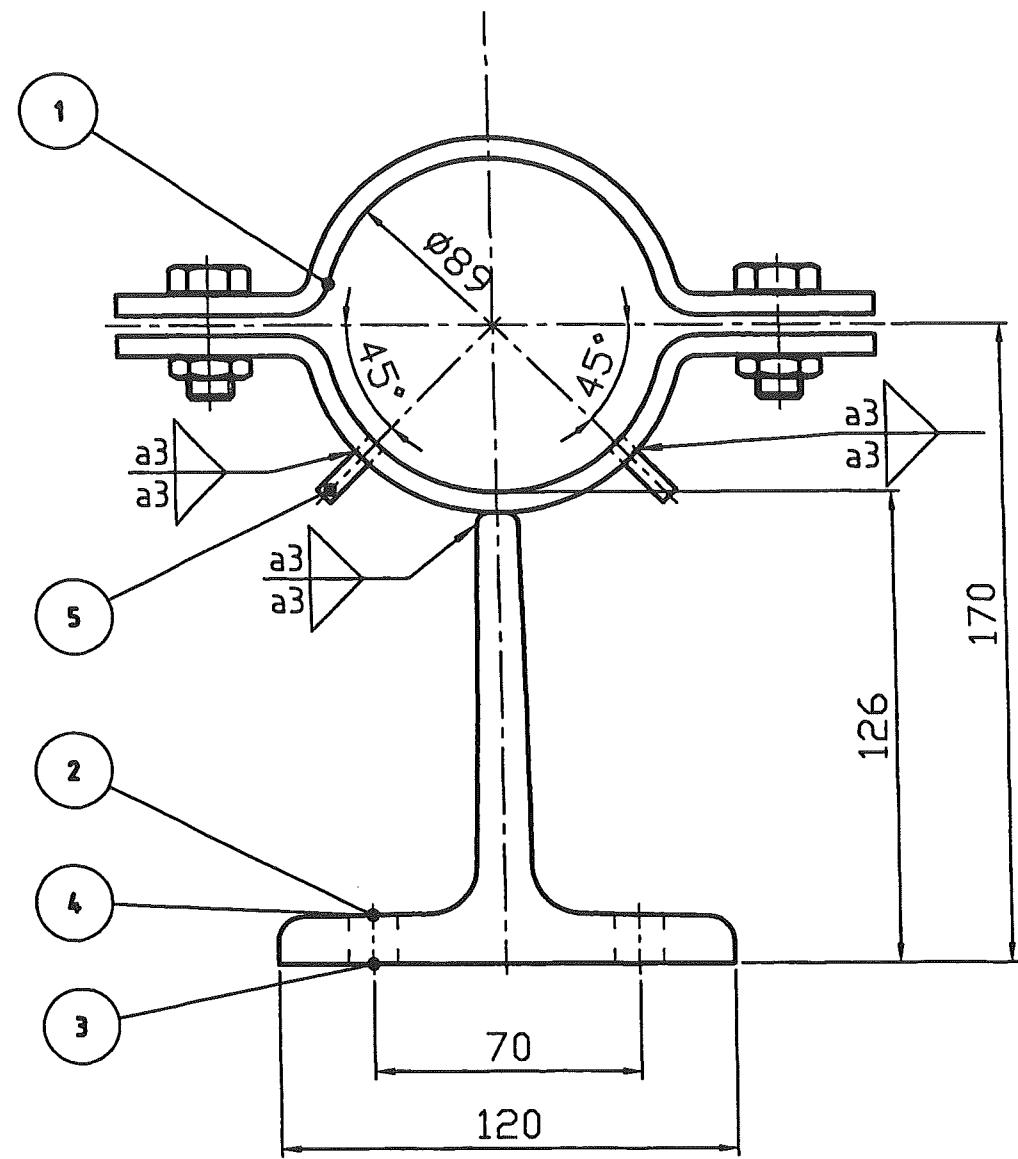
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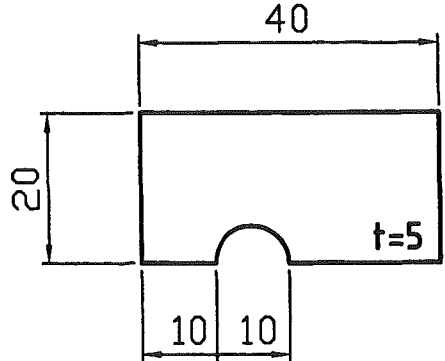
Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-012	Slide	1	TRV100D-115-W3-O0	Hesterberg	H	X6CRNIT18-10	1	250	82		198	255	4,000	4,000	
SU-012	Slide	2	KS31703-HEB100	Hesterberg	H	St37-2	1		110				1,600	1,600	

Replaces: 79_._ Replaced by: 79_._	Date : 18.11.04	Name : WIP/Rad.	Checked: -	History file: 792.87247	
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	Title: SU-012			Sheet: 012 of - Sheets	Drawing No.: 792.87247 Rev. -

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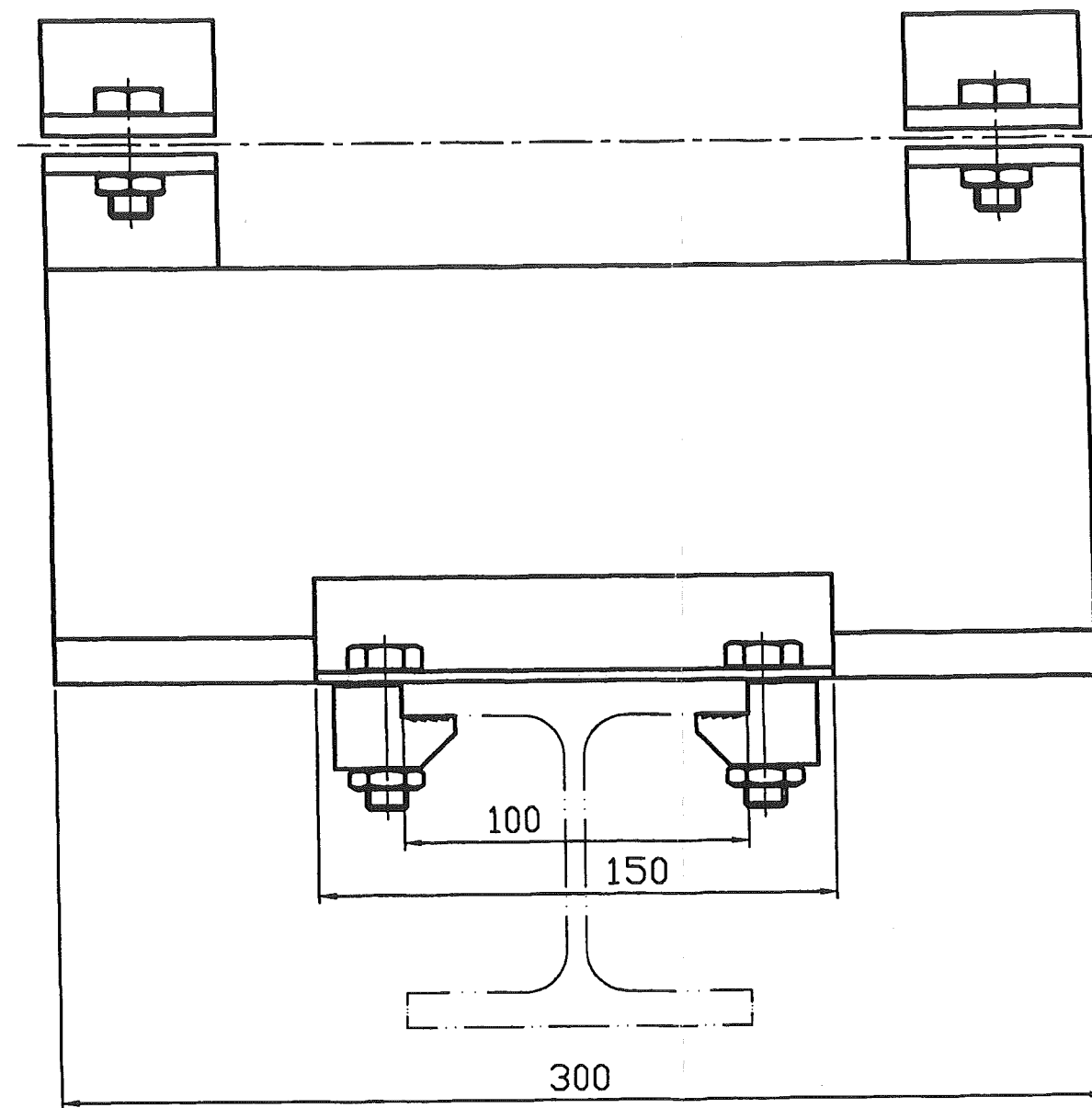
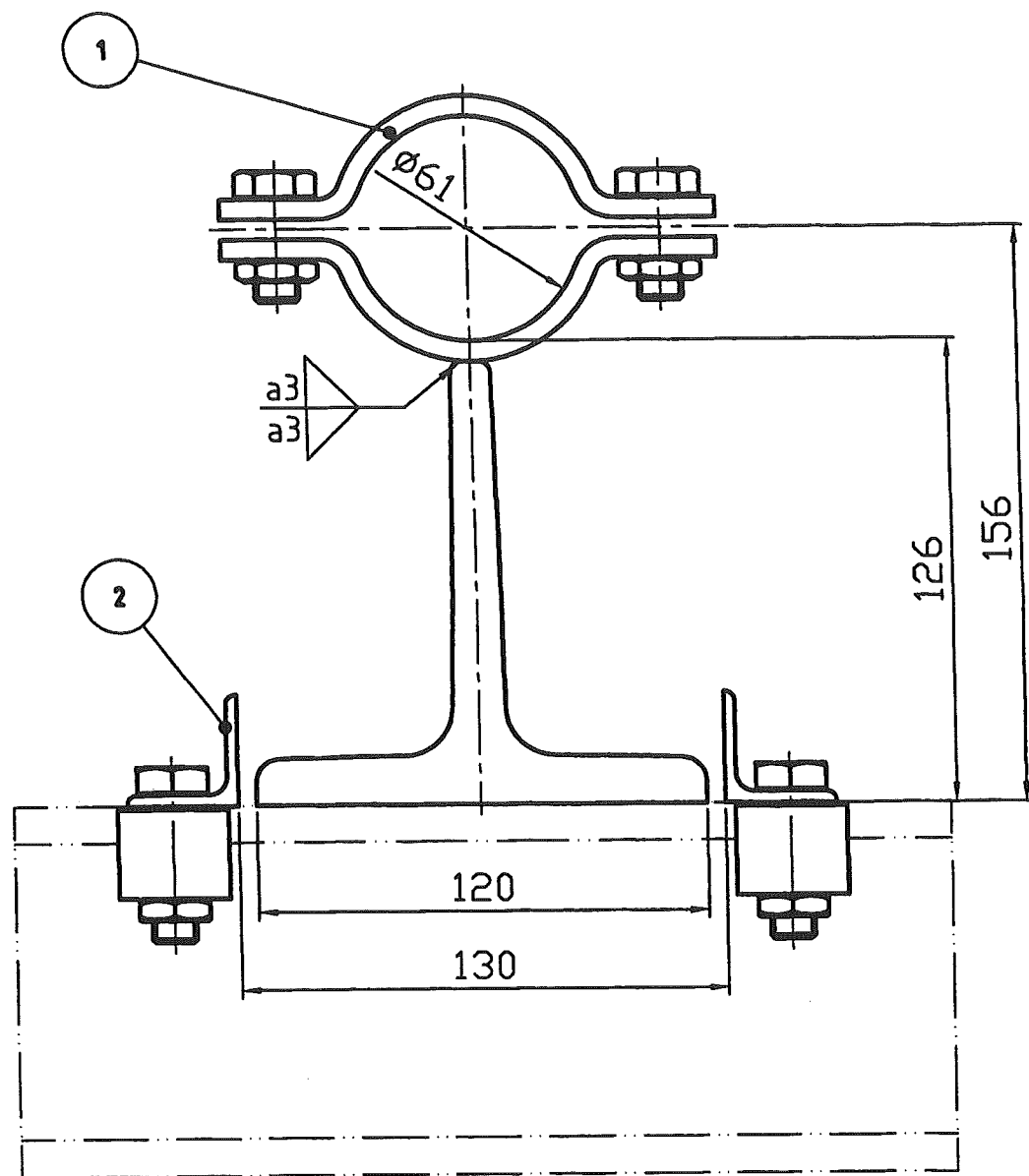


Pos.5 M1:1



Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-013	Fix	1	TA120G-89-W3-00	Hesterberg	H	X6CRNITI18-10	1	300	120		126	170	8,700	8,700	
SU-013	Fix	2	Hexagonal Screw M12x40mm	DIN EN ISO 4014	S	A2-70	4	40					0,082	0,328	
SU-013	Fix	3	Hexagonal Nut M12	DIN EN ISO 4032	S	A2-70	4						0,031	0,124	
SU-013	Fix	4	Washer M12	DIN EN ISO 7090	S	A2-70	8						0,006	0,050	
SU-013	Fix	5	Fixing Sheet	DIN1017-1	K	1.4571	4	40	20	5			0,031	0,126	0,0064

	Date :	Name :	Checked:	History file:	
	18.11.04	WIP/Rad.	-	792.87247	
	Job code: K70101			Scale 1:2	Original format DIN A3
	Reference: ASU Kosice			Sheet: 013	of - Sheets
Replaces: 79_		Title:			Rev.
Replaced by: 79_		SU-013			
				792.87247	

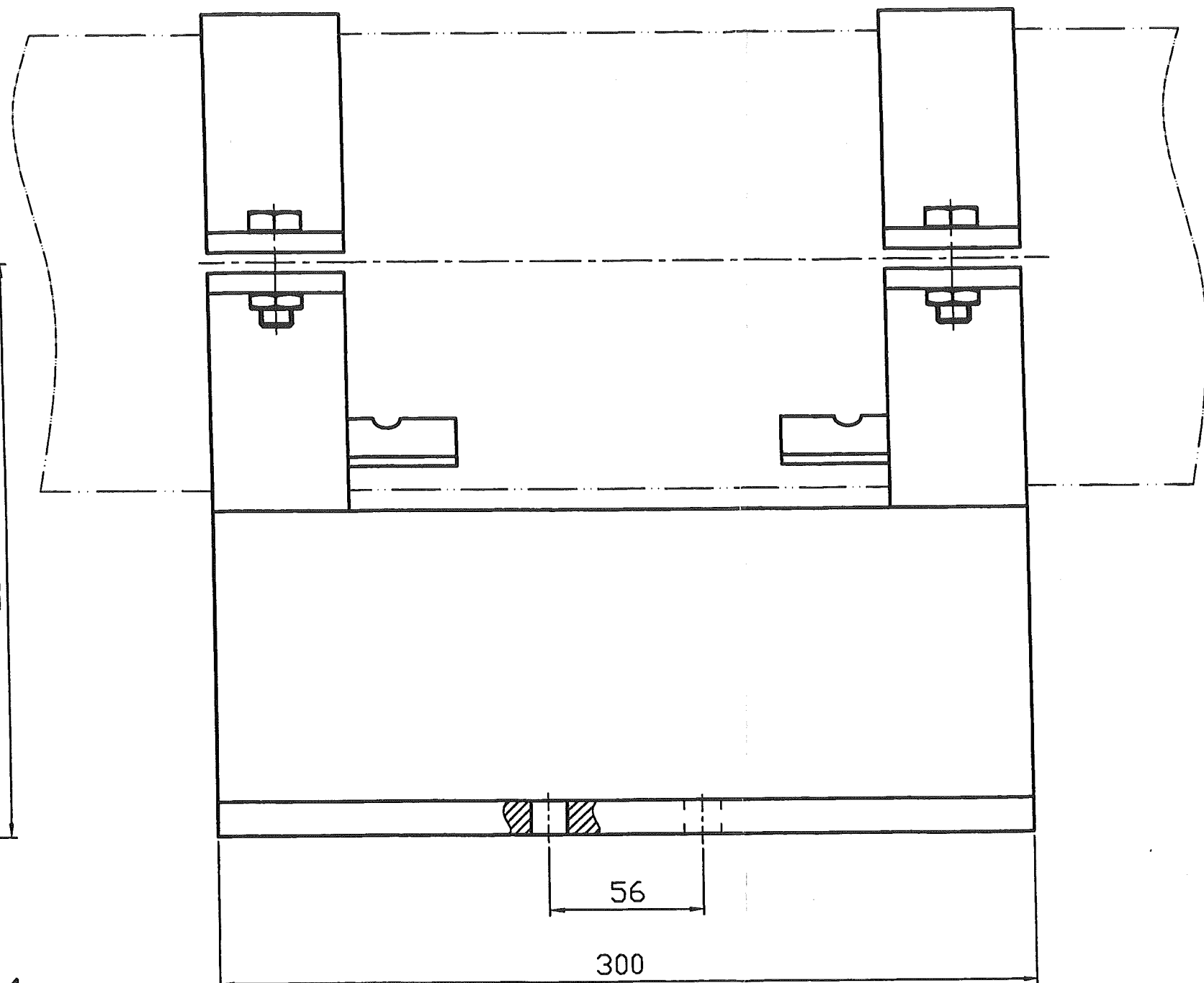
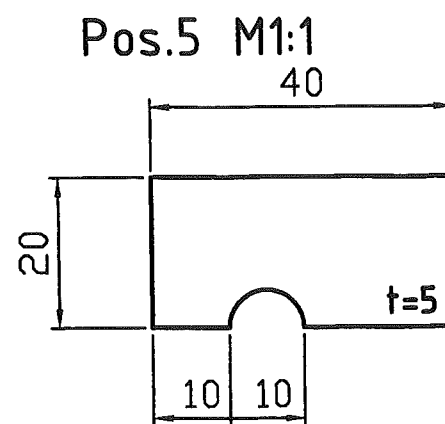
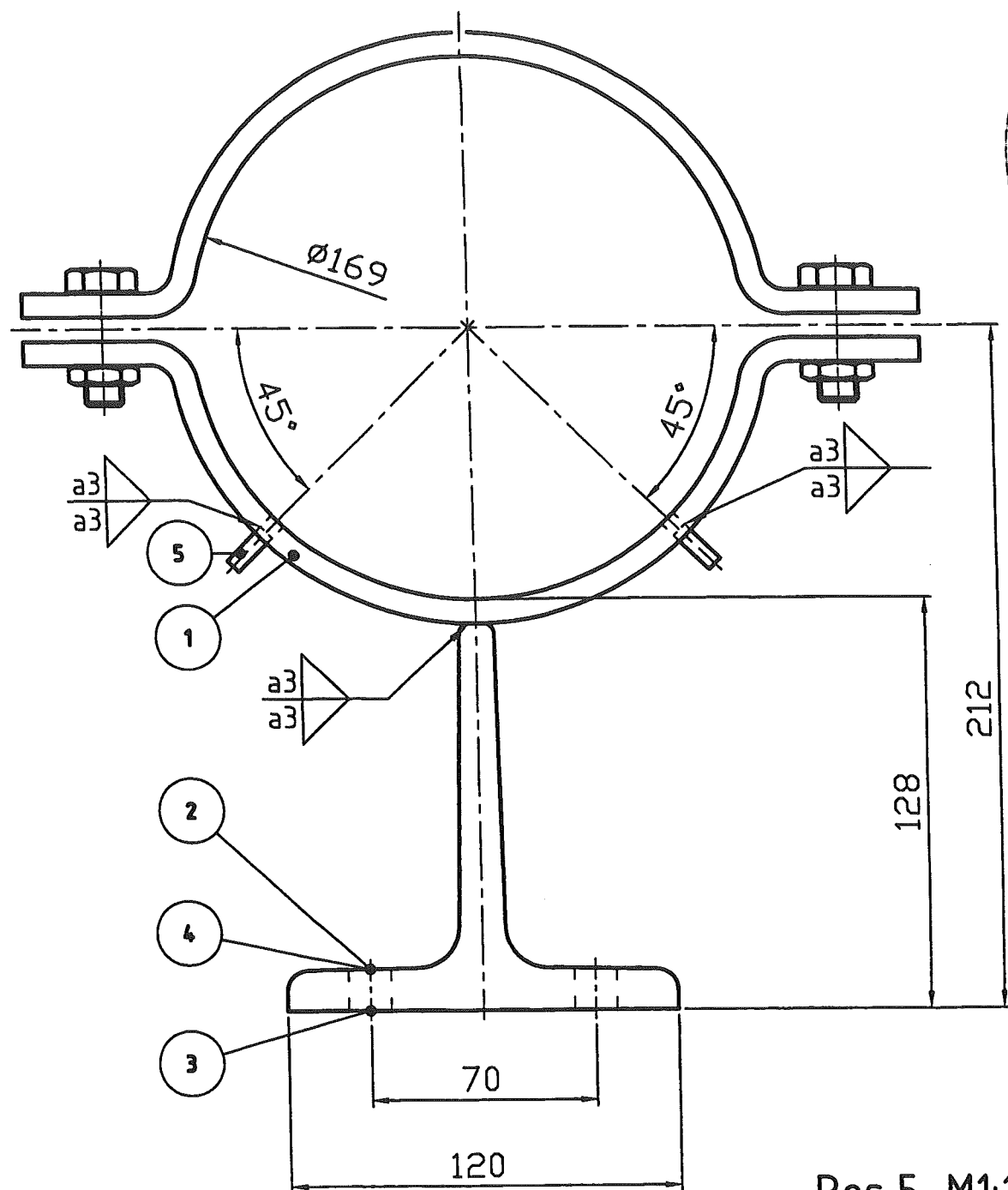


Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-014	Slide	1	TA120G-61-W3-00	Hesterberg	H	X6CRNIT18-10	1	300	120		126	156	8,700	8,700	
SU-014	Slide	2	KS21703-HEB100	Hesterberg	H	St37-2	1		110				1,600	1,600	

Replaces: 79____ Replaced by: 79____	Date : 18.11.04	Name : WIP/Rad.	Checked: -	History file: 792.87247	
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	Title: SU-014			Drawing No.: 792.87247	Rev. ____

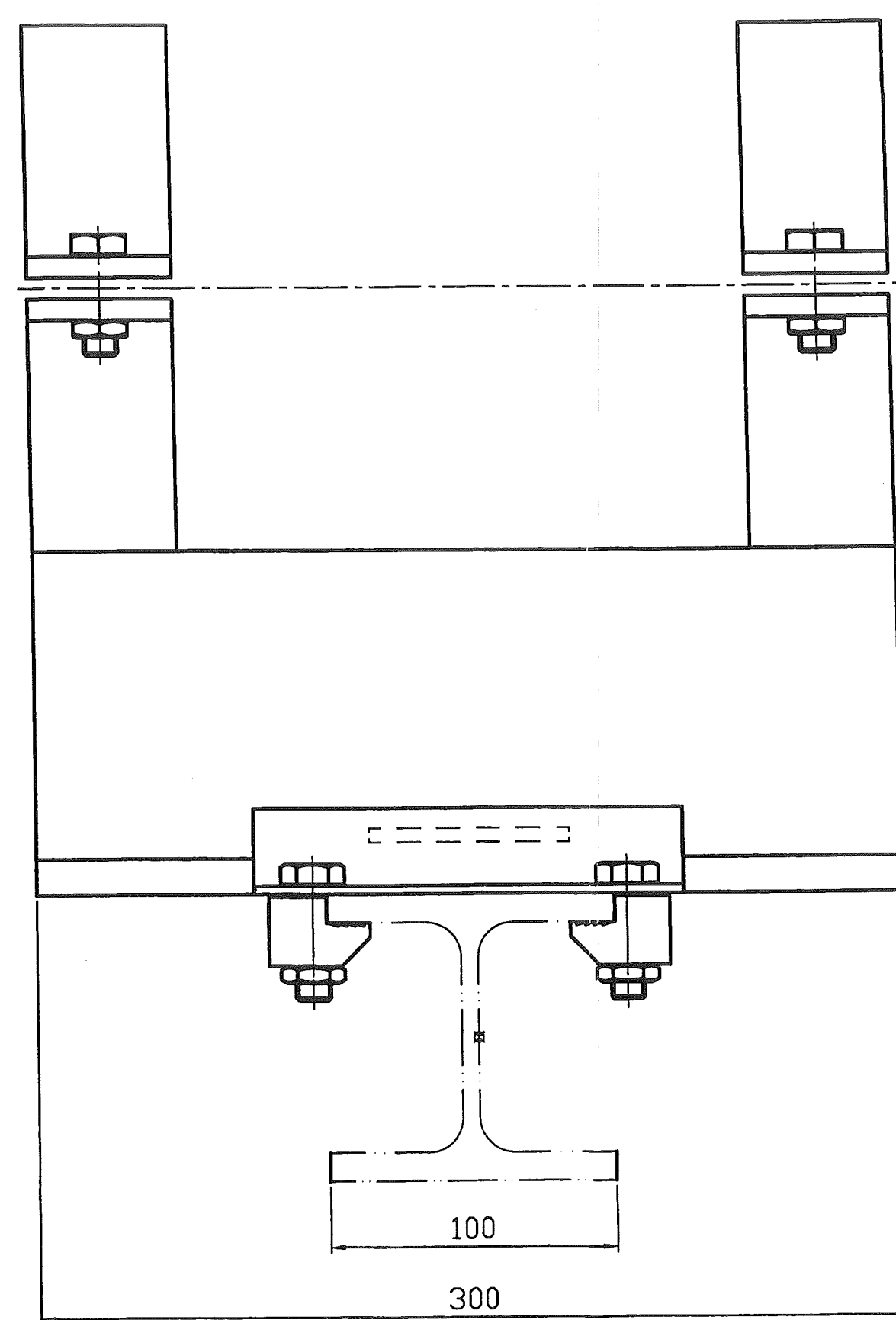
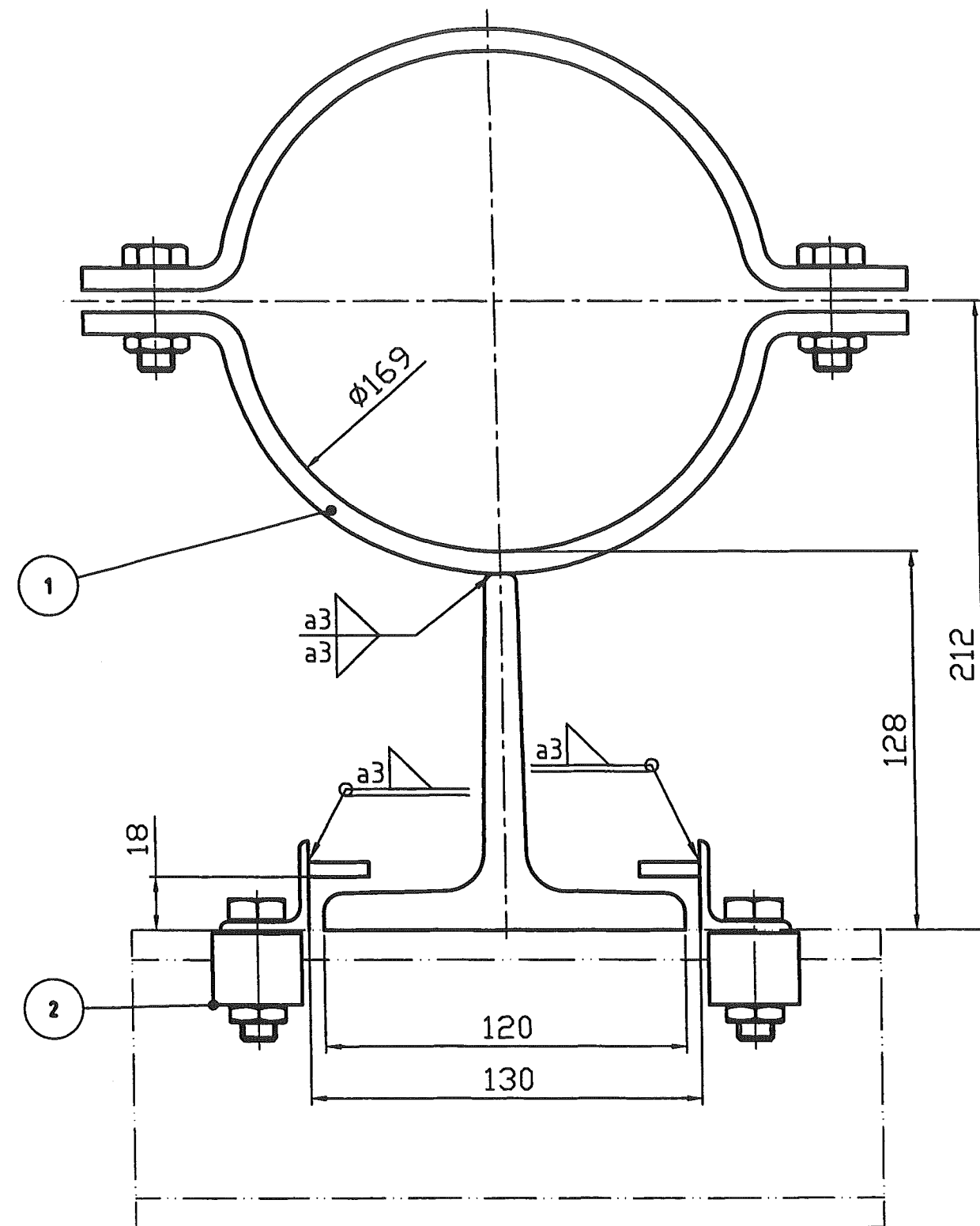
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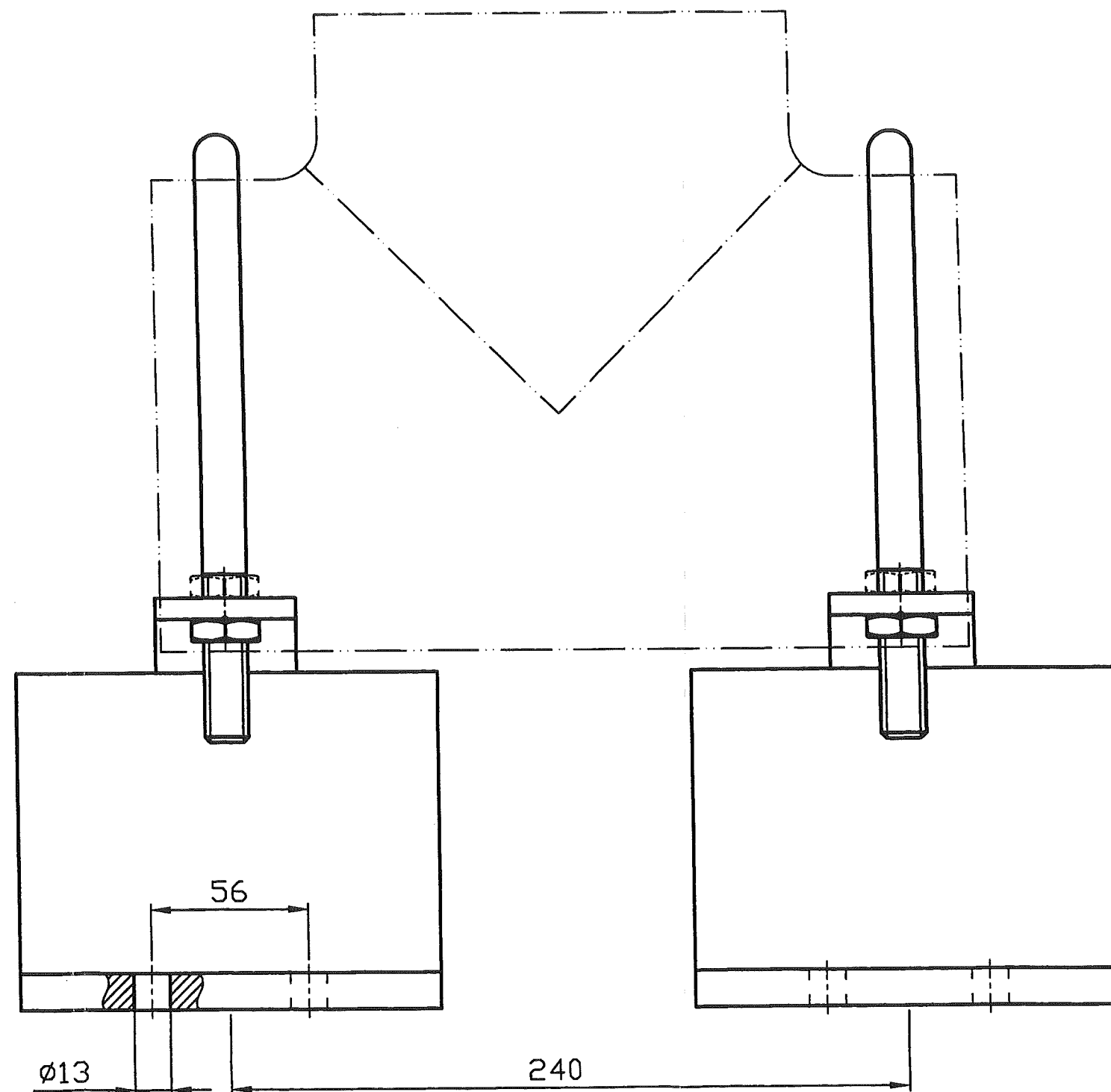
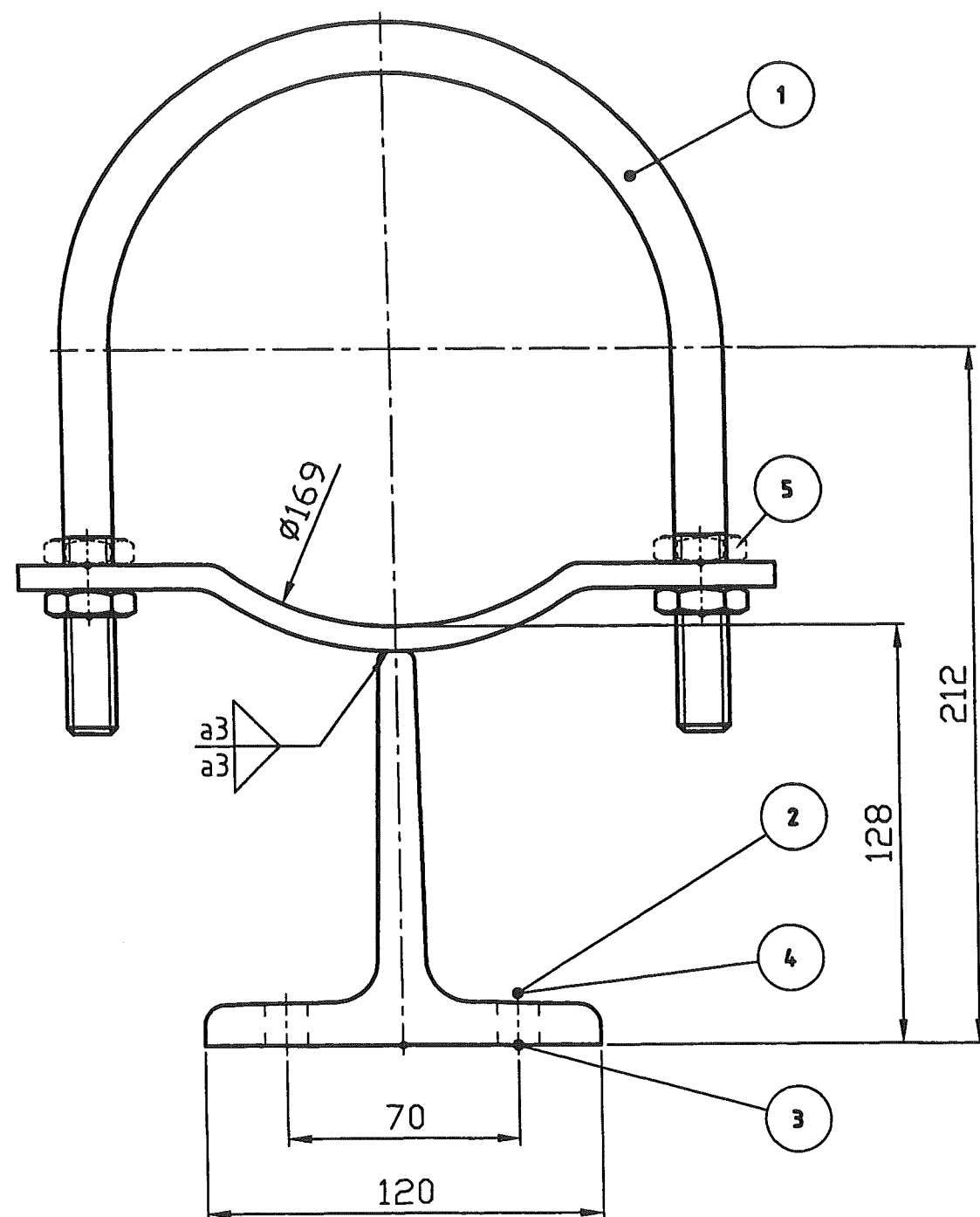
Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-015	Fix	1	TA120G-169-W3-00	Hesterberg	H	X6CRNITI18-10	1	250	82		128	212	11,600	11,600	
SU-015	Fix	2	Hexagonal Screw M12x40mm	DIN EN ISO 4014	S	A2-70	4	40					0,082	0,328	
SU-015	Fix	3	Hexagonal Nut M12	DIN EN ISO 4032	S	A2-70	4						0,031	0,124	
SU-015	Fix	4	Washer M12	DIN EN ISO 7090	S	A2-70	8						0,006	0,050	
SU-015	Fix	5	Fixing Sheet	DIN1017-1	K	1.4571	4	40	20	5			0,031	0,126	0,0064

Replaces: 79____ Replaced by: 79____	Date : 24.11.04	Name : WIP/Rad.	Checked: -	History file: 792.87247	
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	Title: SU-015		Drawing No.: 792.87247	Rev. ____	



Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-016	Slide	1	TA120G-169-W3-00	Hesterberg	H	X6CRNIT18-10	1	250	82		128	212	5,800	5,800	
SU-016	Slide	2	KS31703-HEB100	Hesterberg	H	SI37-2	1		110				1,600	1,600	

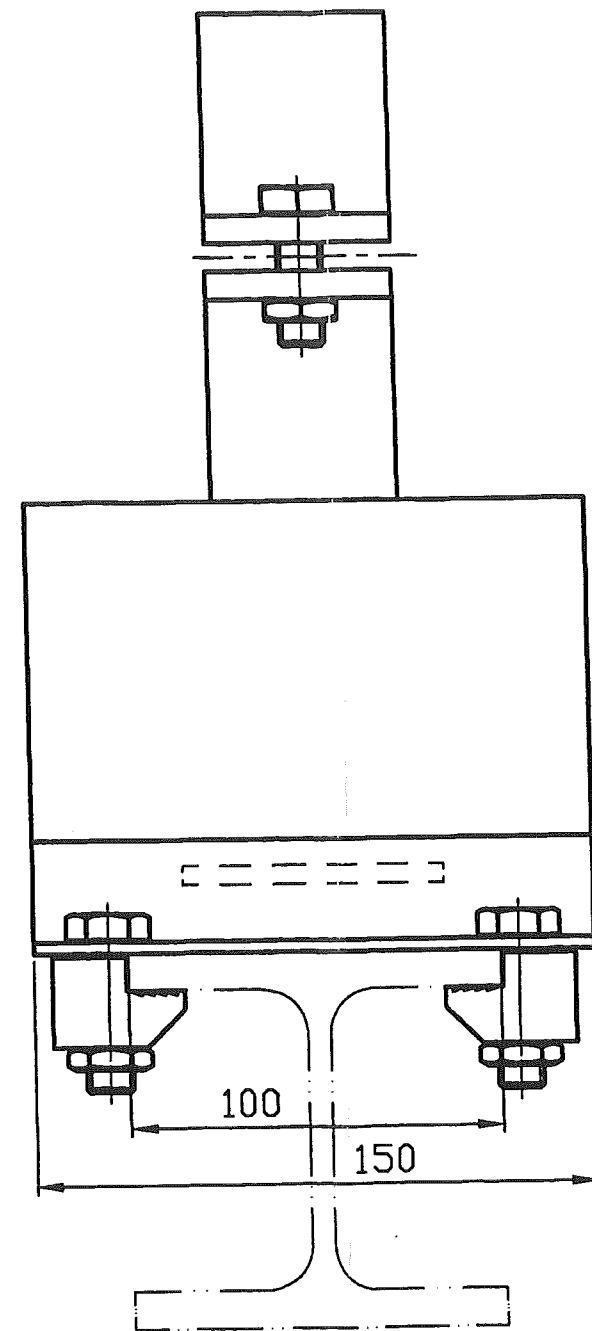
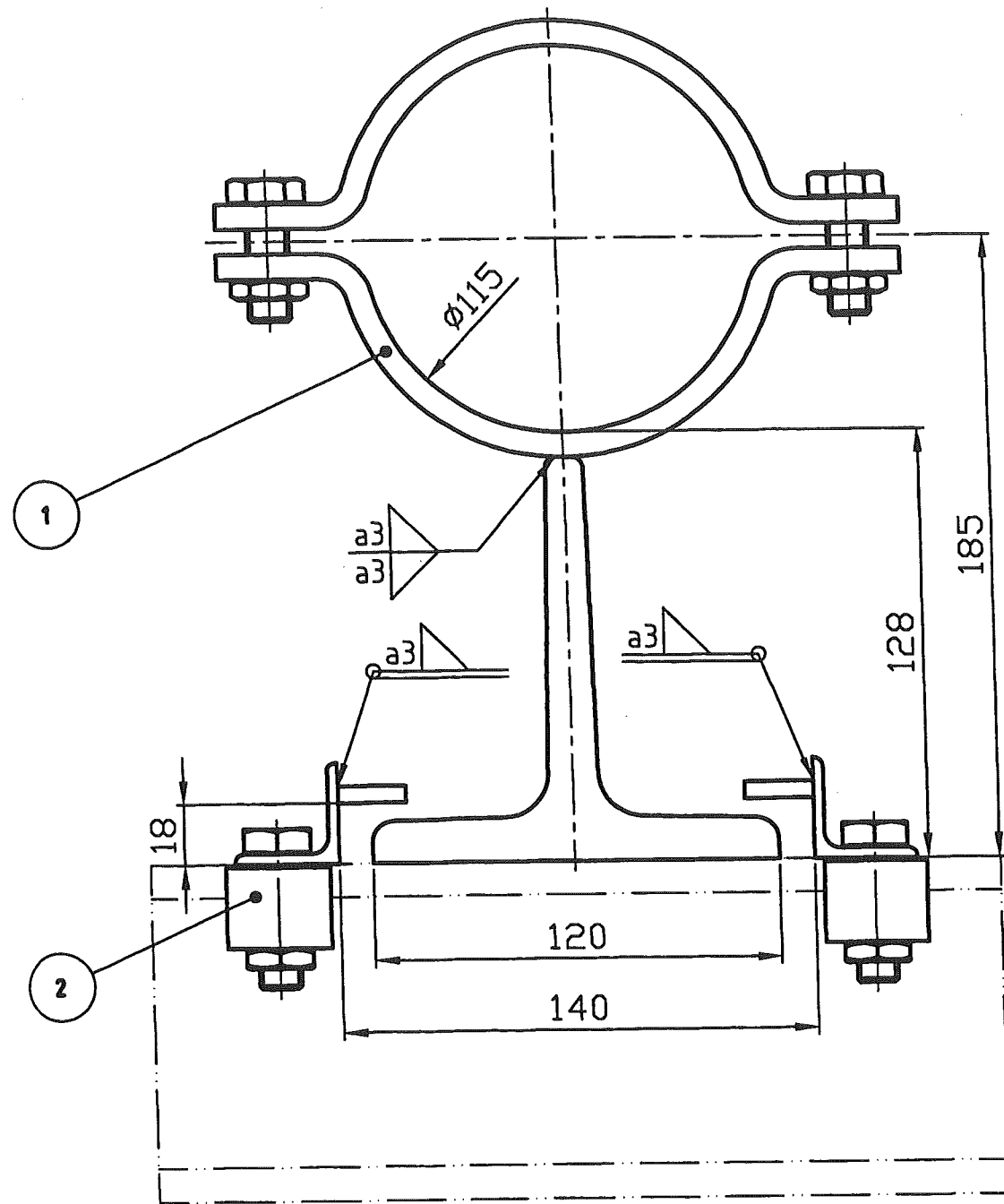
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Replaces: 79_	Title:			Drawing No.:	Rev.
Replaced by: 79_	SU—016			792.87247	—



Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-017	Fix	1	TA120C-169-W3-00	Hesterberg	H	X6CRNIT18-10	2	150	120		128	212	11,600	23,200	
SU-017	Fix	2	Hexagonal Screw M12x40mm	DIN EN ISO 4014	S	A2-70	8	40					0,082	0,656	
SU-017	Fix	3	Hexagonal Nut M12	DIN EN ISO 4032	S	A2-70	8						0,031	0,248	
SU-017	Fix	4	Washer M12	DIN EN ISO 7090	S	A2-70	16						0,006	0,100	
SU-017	Fix	5	Hexagonal Nut M16	DIN EN ISO 7090	S	A2-70	4						0,006	0,025	

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Replaces: 79_		Title:			Rev.
Replaced by: 79_		SU-017			—
				Drawing No.: 792.87247	

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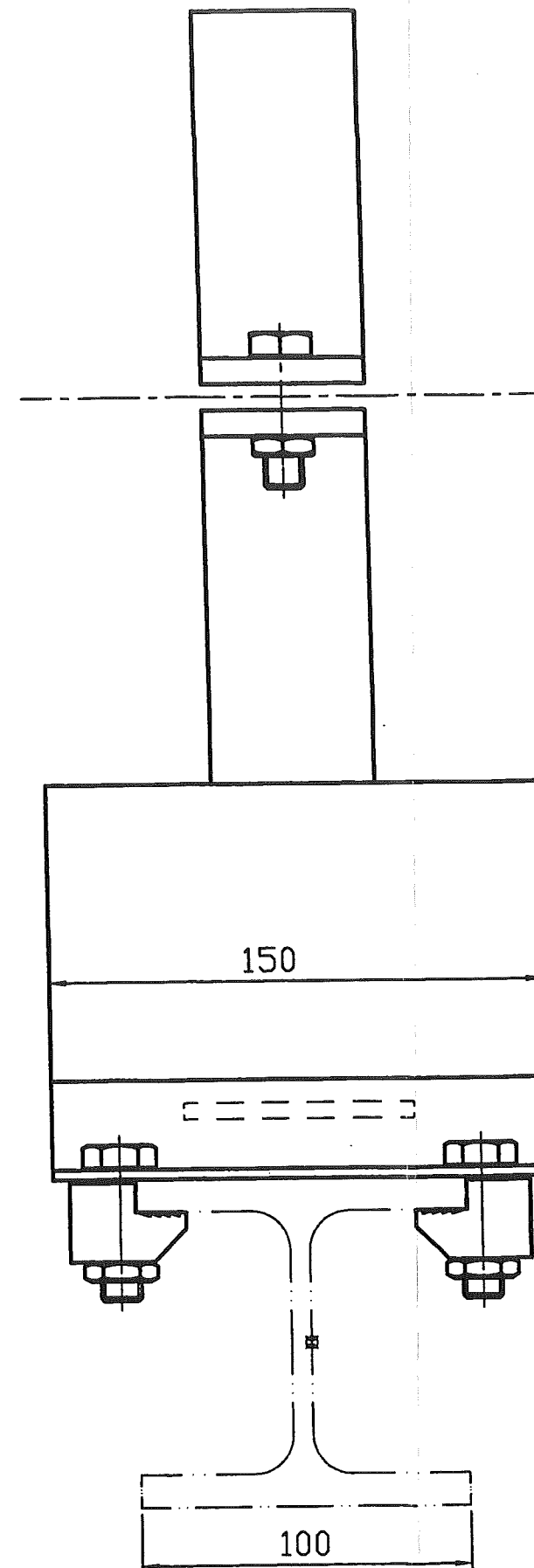
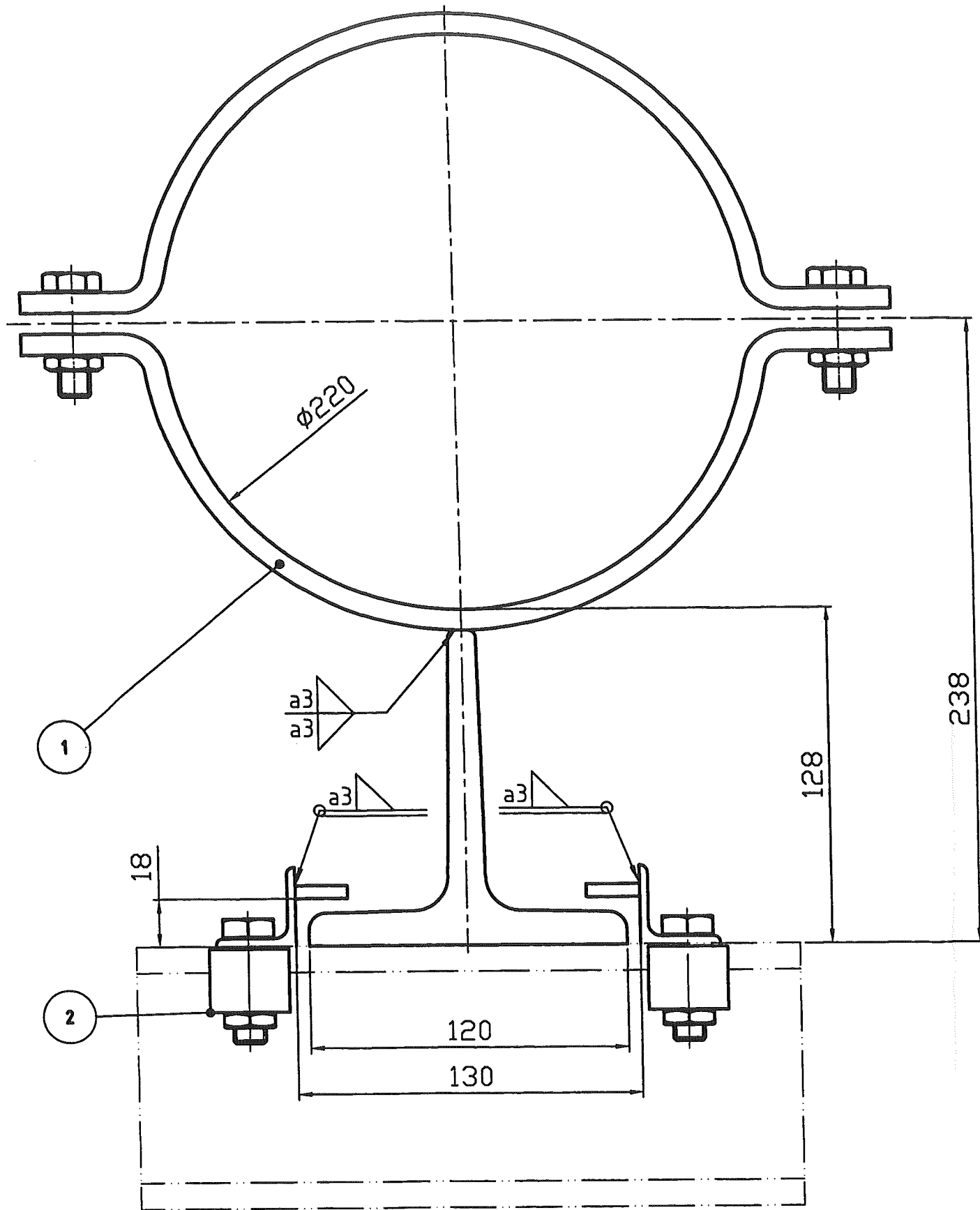


Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-018	Slide	1	TA120D-115-W3-00	Hesterberg	H	X6CRNIT118-10	1	150	120		128	185	5,300	5,300	
SU-018	Slide	2	KS31703-HEB100	Hesterberg	H	St37-2	1		110				1,600	1,600	

	Date :	Name :	Checked:	History file:	
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Replaces: 79_		Title:			Drawing No.:
Replaced by: 79_		SU-018			792.87247
					Rev.

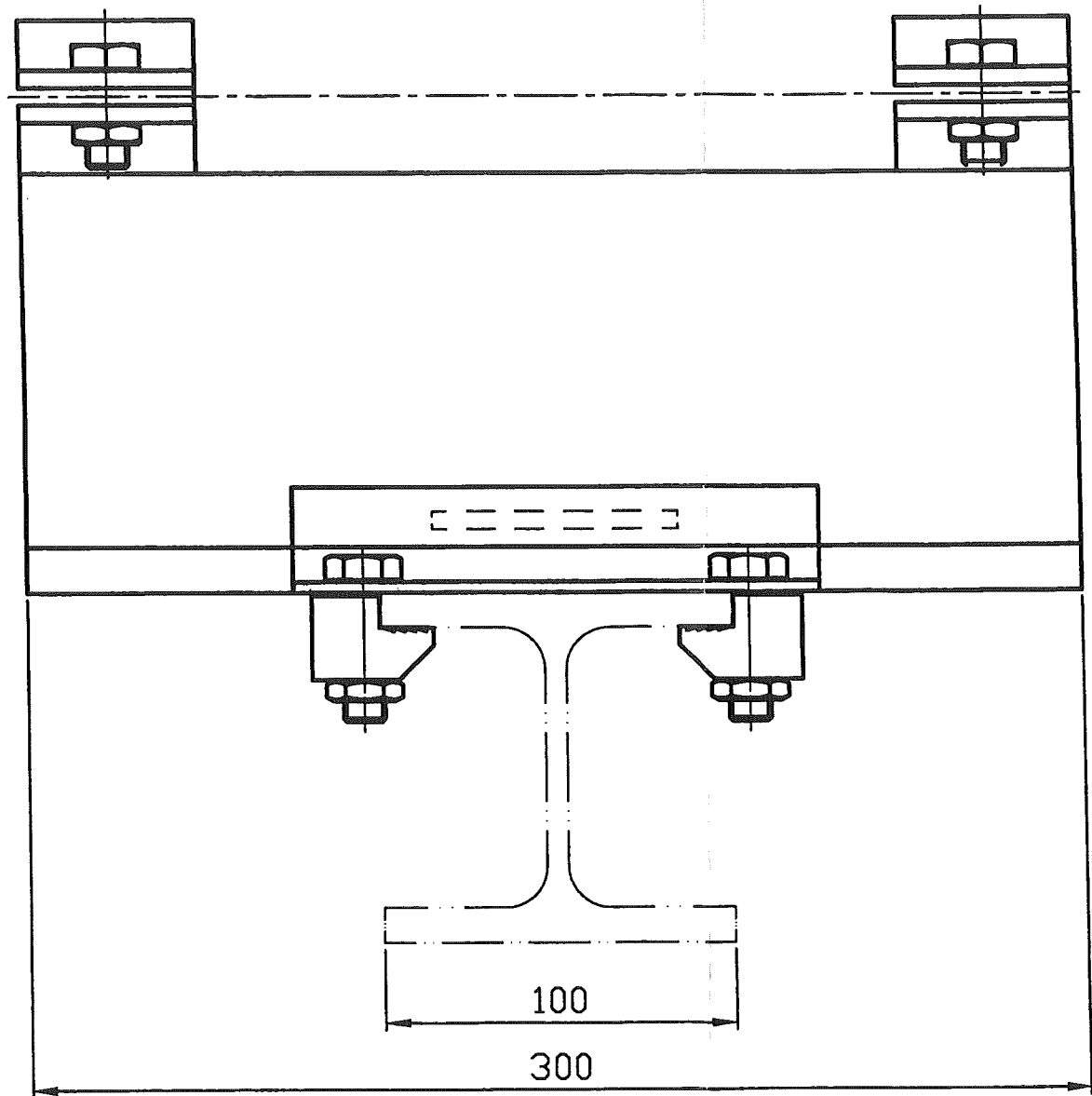
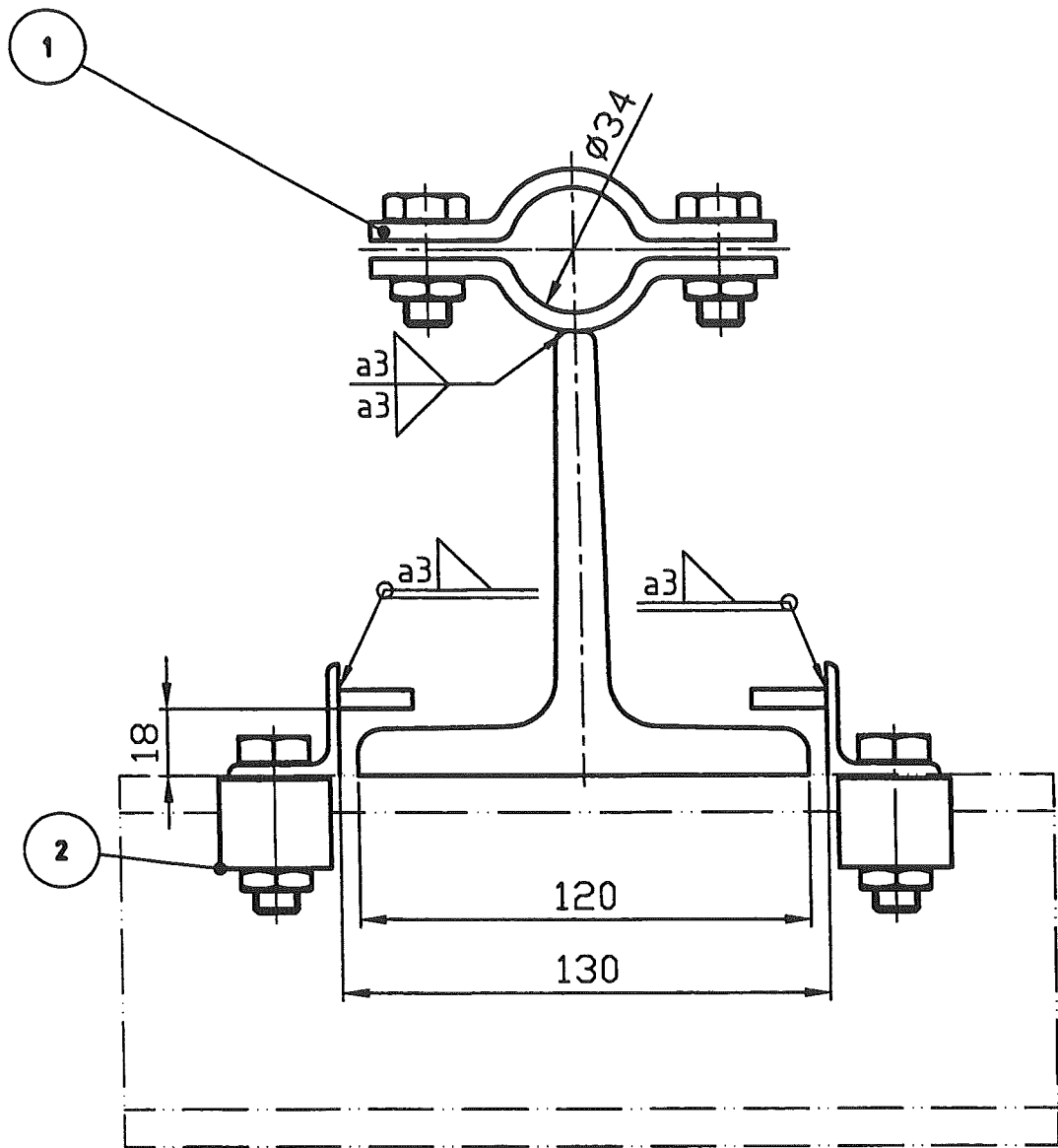
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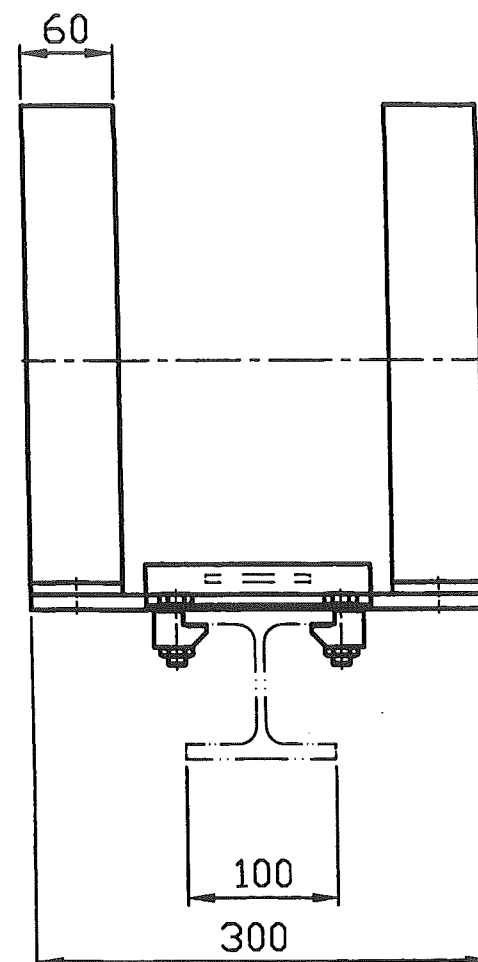
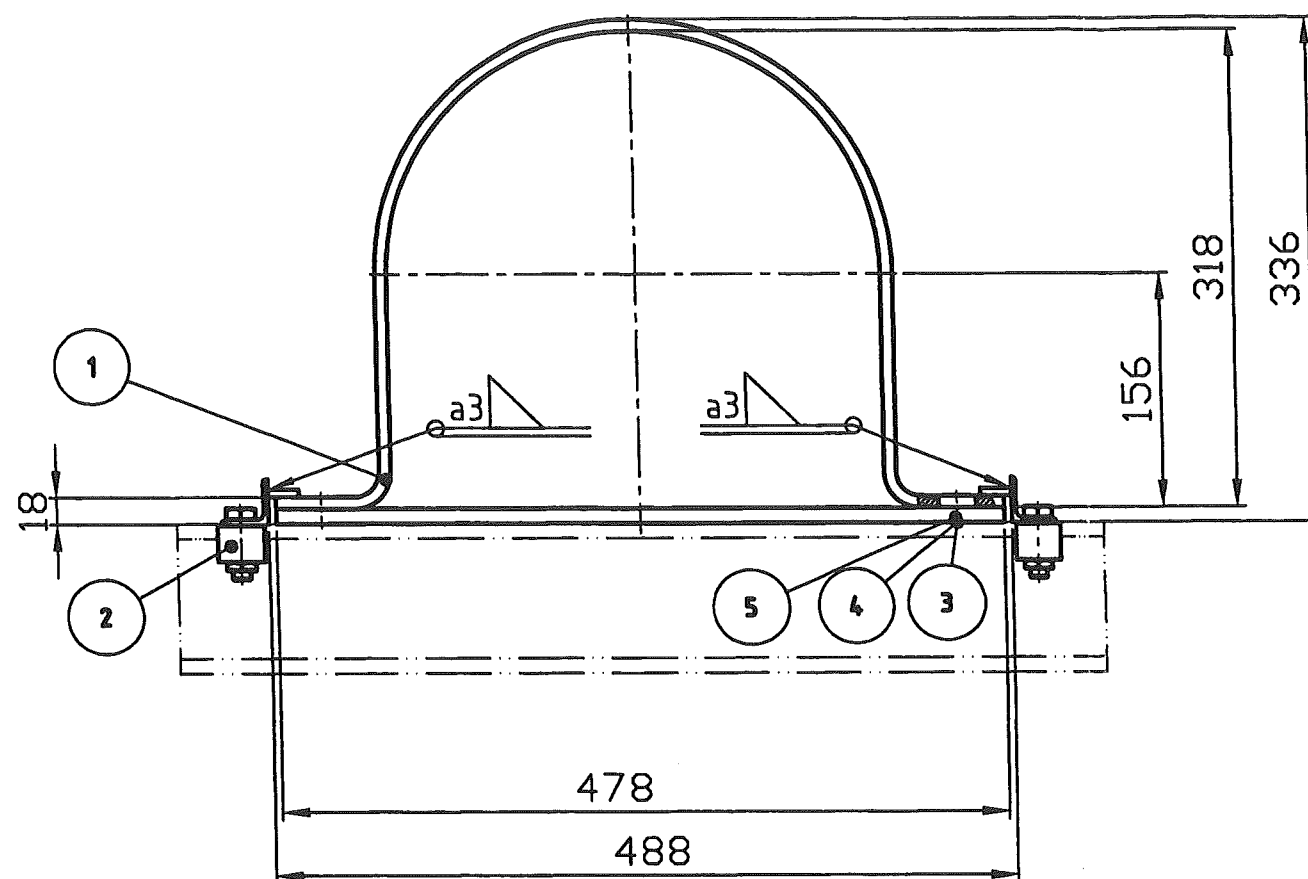
Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-019	Slide	1	TA120D-220-W3-00	Hesterberg	H	X6CRN18-10	1	300	120		128	238	8,700	8,700	
SU-019	Slide	2	KS31703-HEB100	Hesterberg	H	St37-2	1		110				1,600	1,600	

	Date :	Name :	Checked:	History file:	
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Replaces: 79____ Replaced by: 79____	Title: SU-019			Drawing No.: 792.87247	Rev. ____

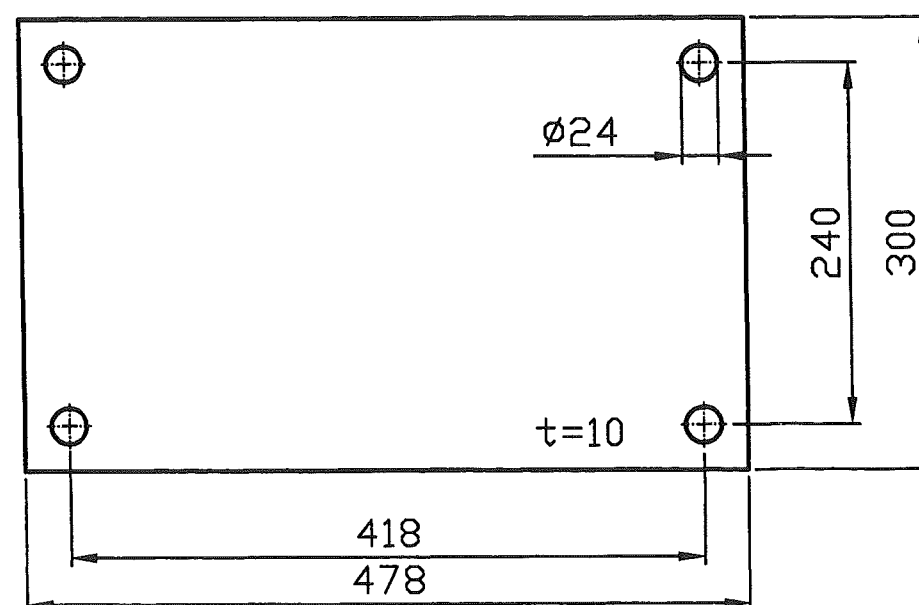


Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-020	Slide	1	TA120G-34-W3-00	Hesterberg	H	X6CRNiTi18-10	1	300	120		126	156	8,300	8,300	
SU-020	Slide	2	KS31703-HEB100	Hesterberg	H	St37-2	1		110				1,600	1,600	

	Date :	Name :	Checked:	History file:	
	30.11.04	WIP/Rad.	-	792.87247	
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	Reference: ASU Kosice			1:2	DIN A3
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				792.87247	



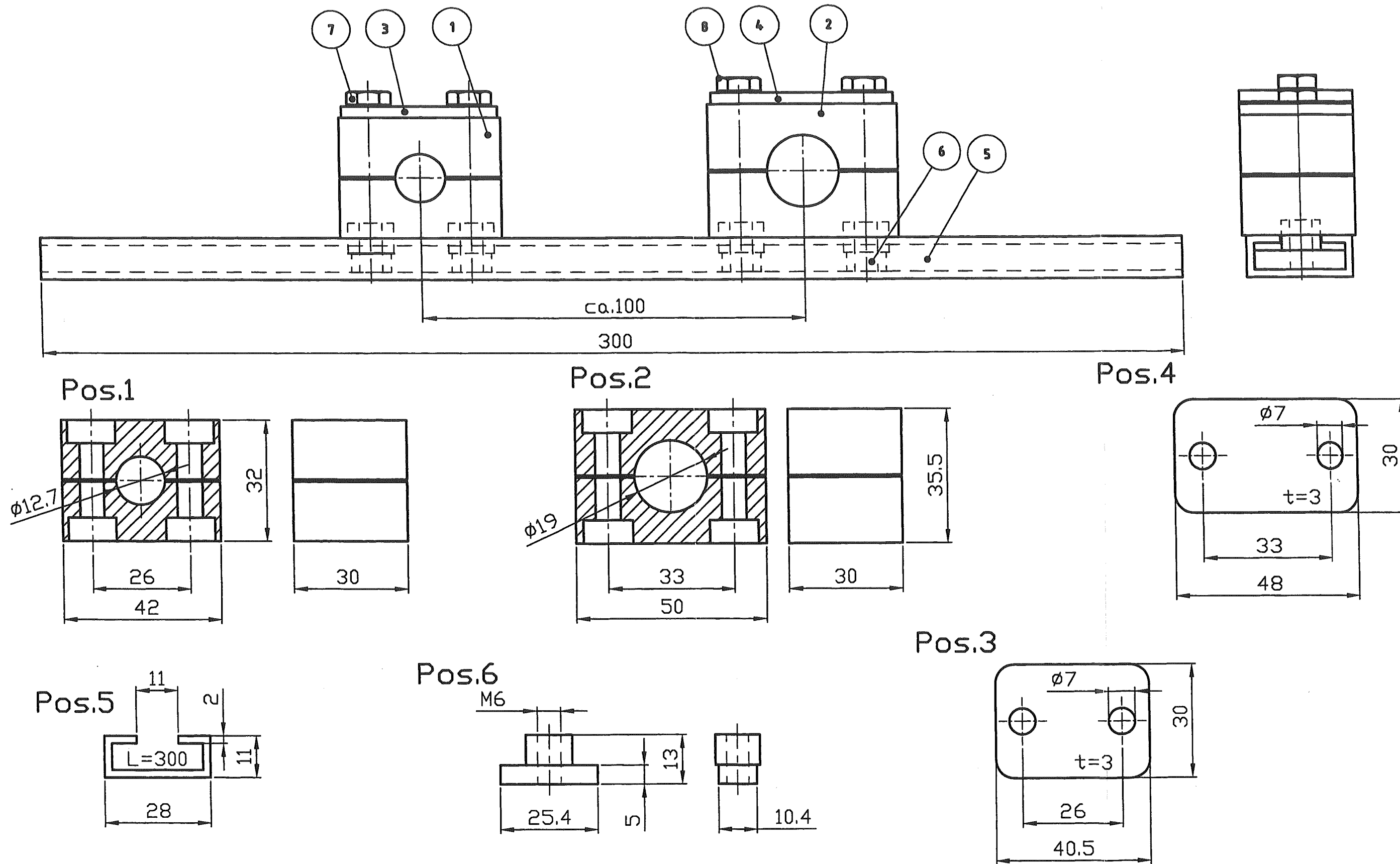
Pos.3



Support	Type	Pos.	Object	DIN EN / Manufacturer		Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-021	Slide	1	RS20A-300-W3-00	Hesterberg	H	X6CRNIT18-10	2	300	120		126	156	3,300	6,600	
SU-021	Slide	2	KS31703-HEB100	Hesterberg	H	St37-2	1		110				1,600	1,600	
SU-021	Slide	3	Steel plate	DIN EN 10025	K	St37-2	1	478	300	10			11,257	11,257	0,2868
SU-021	Slide	4	Hexagonal Screw M20x40mm	DIN EN ISO 4014	S	A2-70	4	40					0,082	0,328	
SU-021	Slide	5	Hexagonal Nut M20	DIN EN ISO 4032	S	A2-70	4						0,031	0,124	
SU-021	Slide	6	Washer M20	DIN EN ISO 7090	S	A2-70	8						0,006	0,050	

	Date :	Name :	Checked:	History file:	
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	SU-021			Drawing No.:	Rev.
				792.87247	

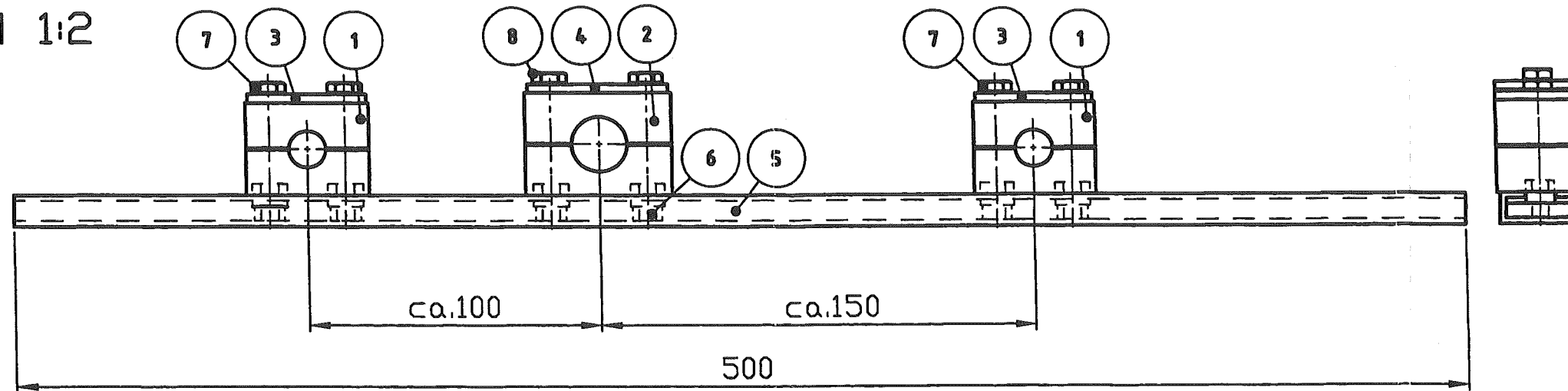
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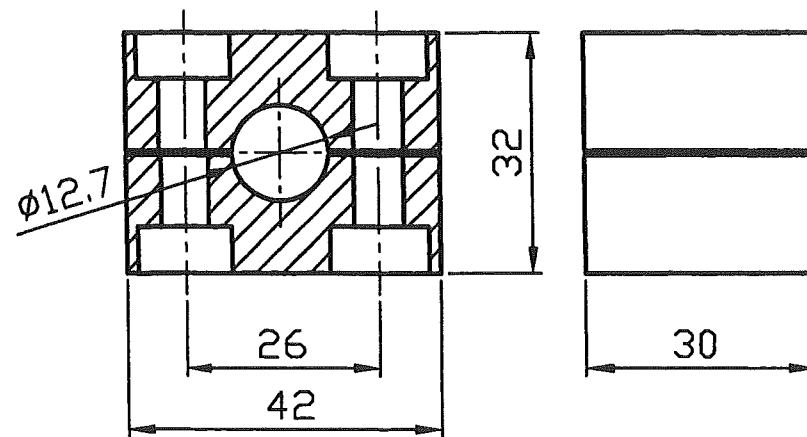
Support	Type	Pos.	Object	DIN EN / Manufacturer	Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-022	Slide	1	Clamp 212,7-PP	Stauff	St	PP	1	42	30	32		0,000	0,000	
SU-022	Slide	2	Clamp 319-PP	Stauff	St	PP	1	50	30	35,5		0,000	0,000	
SU-022	Slide	3	Cover plate DP-12,7	Stauff	St	St37-2	1	40,5	30	3		0,029	0,029	0,0024
SU-022	Slide	4	Cover plate DP-19	Stauff	St	St37-2	1	48	30	3		0,034	0,034	0,0029
SU-022	Slide	5	Mounting rail TS11	Stauff	St	St37-2	1	300	28	11		0,522	0,522	0,2058
SU-022	Slide	6	Rail nut SM14	Stauff	St	A2-70	4	25,4	10,4		13	5	0,000	0,000
SU-022	Slide	7	Hexagonal screw M6x35mm	DIN EN ISO 4014	S	A2-70	2	35					0,082	0,164
SU-022	Slide	8	Hexagonal screw M6x40mm	DIN EN ISO 4014	S	A2-70	2	40					0,082	0,164

Replaces: 79_._ Replaced by: 79_._	Date : 02.12.04	Name : WIP/Rad.	Checked: —	History file: 792.87247	
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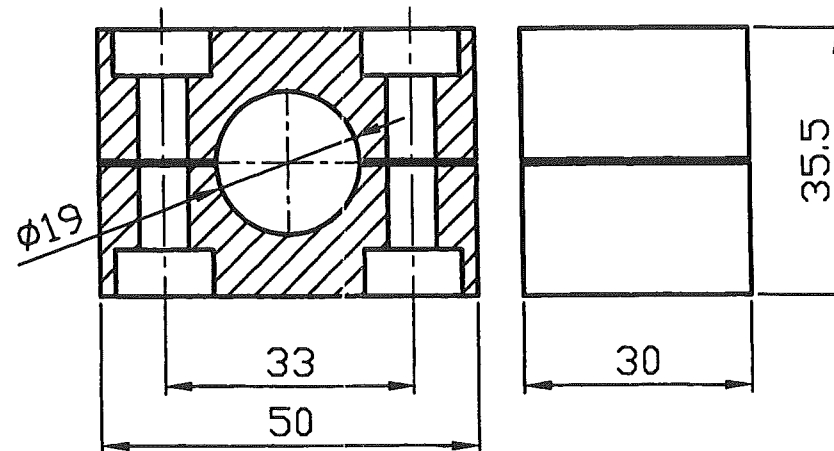
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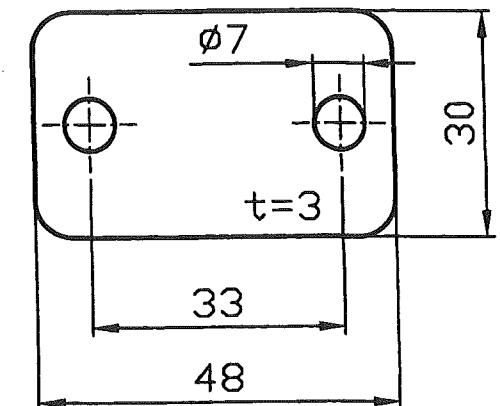
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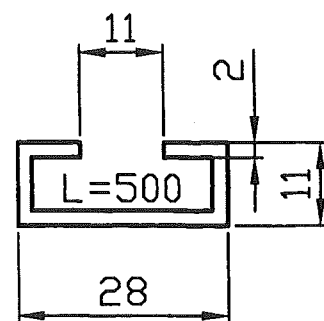
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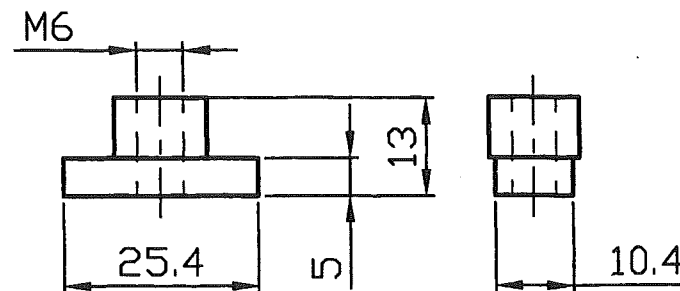
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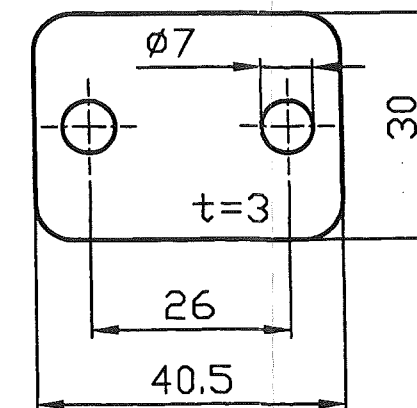
Pos.5



Pos.6



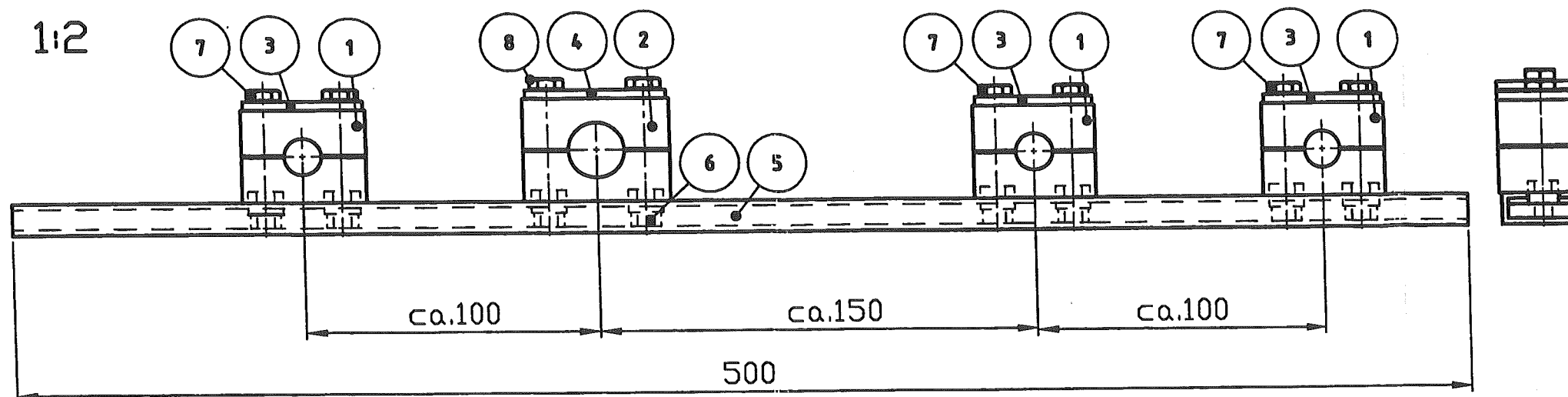
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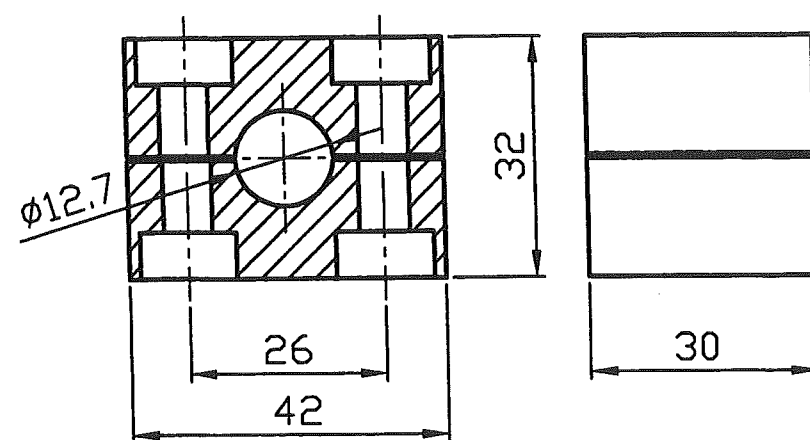
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SU-023	Slide	1	Clamp 212,7-PP	Stauff	St	PP	2	42	30	32			0,000	0,000	
SU-023	Slide	2	Clamp 319-PP	Stauff	St	PP	1	50	30	35,5			0,000	0,000	
SU-023	Slide	3	Cover plate DP-12,7	Stauff	St	SI37-2	2	40,5	30	3			0,029	0,057	0,0049
SU-023	Slide	4	Cover plate DP-19	Stauff	St	SI37-2	1	48	30	3			0,034	0,034	0,0029
SU-023	Slide	5	Mounting rail TS11	Stauff	St	SI37-2	1	500	28	11			0,870	0,870	0,343
SU-023	Slide	6	Rail nut SM14	Stauff	St	A2-70	6	25,4	10,4		13	5	0,000	0,000	
SU-023	Slide	7	Hexagonal screw M6x35mm	DIN EN ISO 4014	S	A2-70	4	35					0,082	0,328	
SU-023	Slide	8	Hexagonal screw M6x40mm	DIN EN ISO 4014	S	A2-70	2	40					0,082	0,164	

Replaces: 79____ Replaced by: 79____	Date : 02.12.04	Name : WIP/Rad.	Checked: -	History file: 792.87247	
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	Title: SU-023			Drawing No.: 792.87247	Rev. -

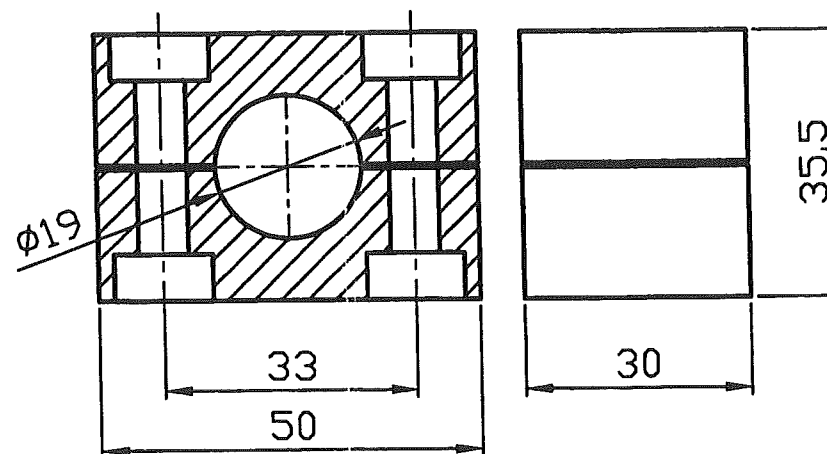
M 1:2



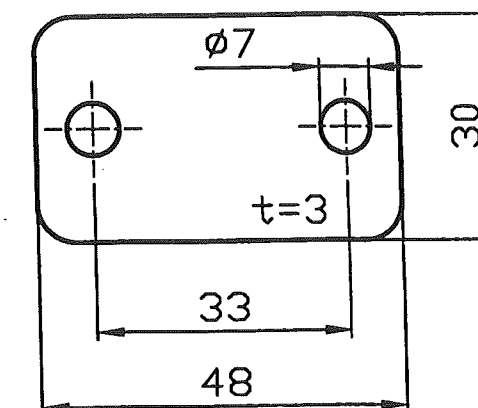
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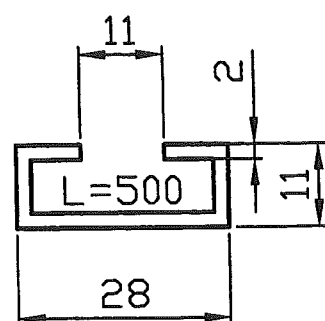
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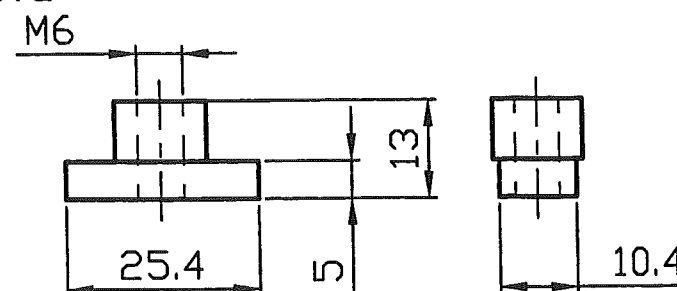
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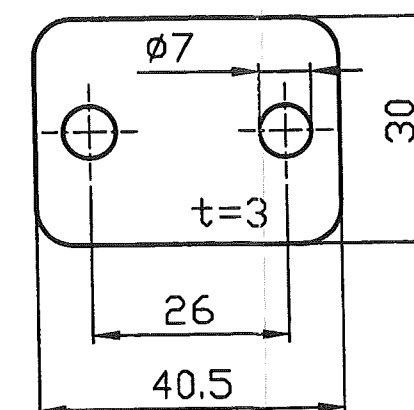
Pos.5



Pos.6



Pos.3



Support	Type	Pos.	Object	DIN EN / Manufacturer	Material	Pcs.	L mm	B mm	H mm	H1 mm	H2 mm	Single Weight kg	Total Weight kg	Surface m2
SU-024	Slide	1	Clamp 212,7-PP	Stauff	St	PP	3	42	30	32		0,000	0,000	
SU-024	Slide	2	Clamp 319-PP	Stauff	St	PP	1	50	30	35,5		0,000	0,000	
SU-024	Slide	3	Cover plate DP-12,7	Stauff	St	SI37-2	3	40,5	30	3		0,029	0,086	0,0073
SU-024	Slide	4	Cover plate DP-19	Stauff	St	SI37-2	1	48	30	3		0,034	0,034	0,0029
SU-024	Slide	5	Mounting rail TS11	Stauff	St	SI37-2	1	500	28	11		0,870	0,870	0,343
SU-024	Slide	6	Rail nut SM14	Stauff	St	A2-70	8	25,4	10,4	13	5	0,000	0,000	
SU-024	Slide	7	Hexagonal screw M6x35mm	DIN EN ISO 4014	S	A2-70	6	35				0,082	0,492	
SU-024	Slide	8	Hexagonal screw M6x40mm	DIN EN ISO 4014	S	A2-70	2	40				0,082	0,164	

Replaces: 79_... Replaced by: 79_...	Date : 02.12.04	Name : WIP/Rad.	Checked: -	History file: 792.87247	
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